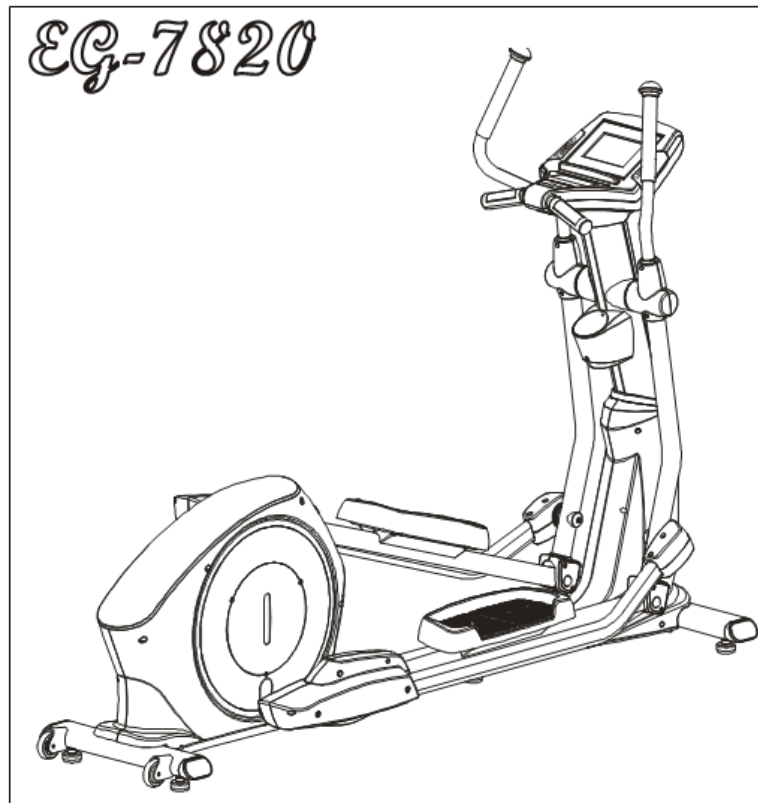




USER MANUAL – EN

IN 9322 Elliptical Trainer SPORTline EG-7820



Product May Vary Slightly From Picture

MADE IN TAIWAN

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CAUTION:

Weight on this product should not exceed 181kg / 400lbs.

WARNING!

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment.

If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed.

Keep children and pets away from equipment when in use. Always make sure all bolts and nuts are tightened prior to each use. Follow all safety instructions in this manual.

SAFETY INSTRUCTIONS

WARNING: To reduce the risk of serious injury, read the following Safety Instructions before using the Elliptical Trainer.

1. Read all warnings posted on the Elliptical Trainer.
2. Read this Owner's Manual and follow it carefully before using the Elliptical Trainer. Make sure that it is properly assembled and tightened before use.
3. We recommend that two people be available for assembly of this product.
4. Keep children away from the Elliptical Trainer. Do not allow children to use or play on the Elliptical Trainer. Keep children and pets away from the Elliptical Trainer when it is in use.
5. It is recommended that you place this exercise equipment on an equipment mat.
6. Set up and operate the Elliptical Trainer on a solid level surface. Do not position the Elliptical Trainer on loose rugs or uneven surfaces.
7. Inspect the Elliptical Trainer for worn or loose components prior to use.
8. Tighten/replace any loose or worn components prior to using the Elliptical Trainer.
9. Consult a physician prior to commencing an exercise program. If, at any time during exercise, you feel faint, dizzy, or experience pain, stop and consult your physician.
10. Follow your physician's recommendations in developing your own personal fitness program.
11. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
12. Before using this product, please consult your personal physician for a complete physical examination.
13. Do not wear loose or dangling clothing while using the Elliptical Trainer.
14. Never exercise in bare feet or socks; always wear correct footwear, such as running, walking, or cross-training shoes.
15. Be careful to maintain your balance while using, mounting, dismounting, or assembling the Elliptical Trainer, loss of balance may result in a fall and serious bodily injury.
16. Keep both feet firmly and securely on the Foot Pedals while exercising.
17. The Elliptical Trainer should not be used by persons weighing over 400 pounds /181 kgs.
18. The Elliptical Trainer should be used by only one person at a time.
19. Use two people to assemble and move the Elliptical Trainer.
20. Maintenance: Replace the defective components immediately and/or keep the equipment out of use until repair the equipment completely.

21. Make sure that adequate space is available for access to and passage around the Elliptical Trainer; keep at least a distance of 1 meter from any obstruction object while using the machine.
22. The Elliptical Trainer is well-suited to commercial usage.

WARNING: Before starting any exercise or conditioning program you should consult with your personal physician to see if you require a complete physical exam. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any illness.

READ AND FOLLOW THE SAFETY PRECAUTIONS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SERIOUS BODILY INJURY.

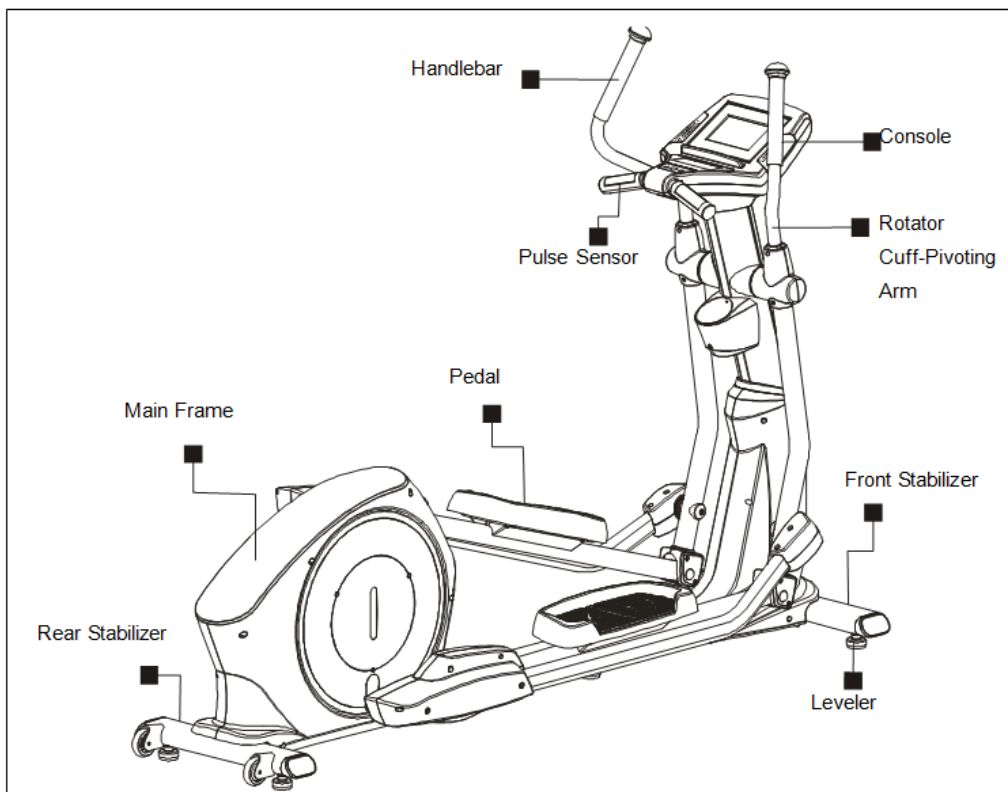
BEFORE YOU BEGIN

Thank you for choosing the Elliptical Trainer. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better and enjoy life to its fullest.

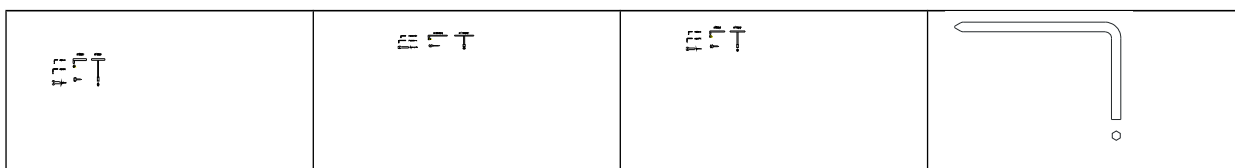
Yes, it's a proven fact that a regular exercise program can improve your physical and mental health.

Too often, our busy lifestyles limit our time and opportunity to exercise. The Elliptical Trainer provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled. Read this manual carefully before using the Elliptical Trainer.



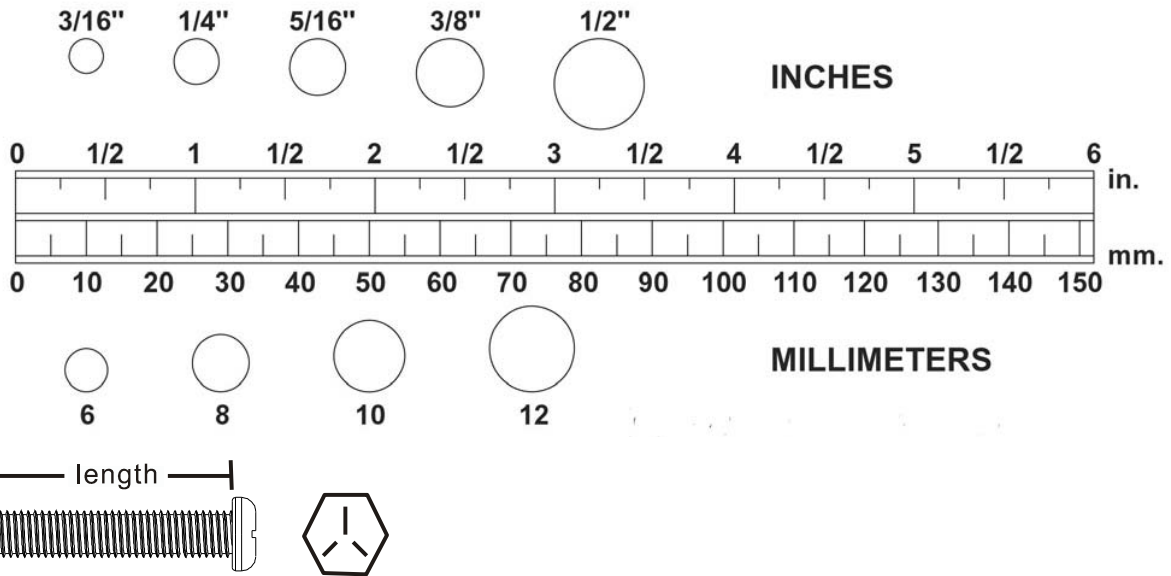
THE FOLLOWING TOOLS ARE INCLUDED FOR ASSEMBLY:



T-HAND SOCKET WRENCH (17mm)	SOCKET WRENCH (13mm)	WRENCH (17mm)	PHILLIPS SCREWDRIVER (6mm)
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HARDWARE IDENTIFICATION CHART

Unpack the box in a clear area. Use the List of Hardware below to check the contents of the hardware kit. This chart is provided to help identify the hardware used in the assembly process. Place the washers, the end of bolts, or screws on the circles to check for the correct diameter. Use the ruler to check the length of the bolts and screws.



NOTICE: The length of all bolts and screws except those with flat heads is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.






After unpacking the unit, you will notice that the package includes 2 bags of hardware (HARDWARE KIT A and HARDWARE KIT B).


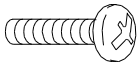


Assembly's **Step 1, 4, 5, 6:** Using HARDWARE KIT A.

Assembly's **Step 2, 3, 7~15:** Using HARDWARE KIT B.

Note:

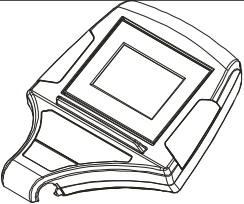
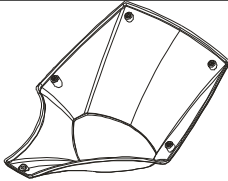
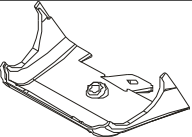
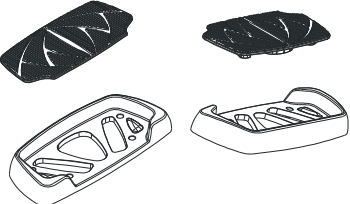
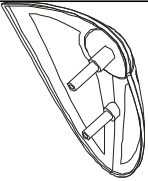

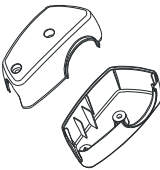

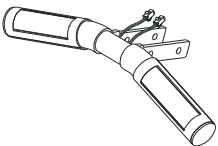
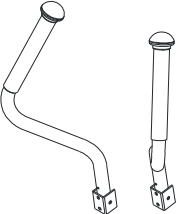
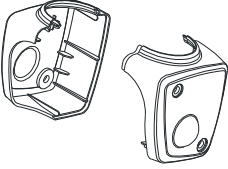
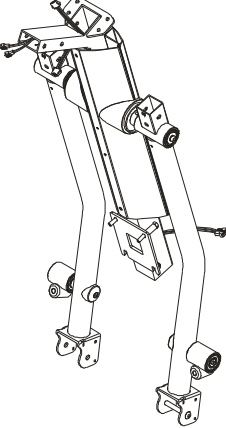
- a) Please review below to know the content of each hardware kit (A and B)
- b) Some small parts may have been pre-attached for shipping. If a part is not in the hardware bag, check to see if it has been pre-assembled

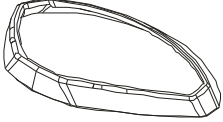
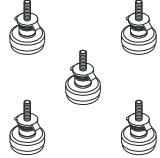
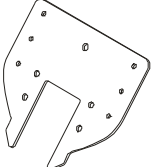
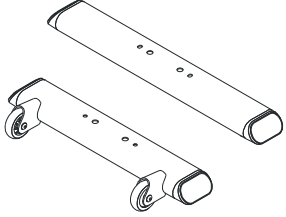
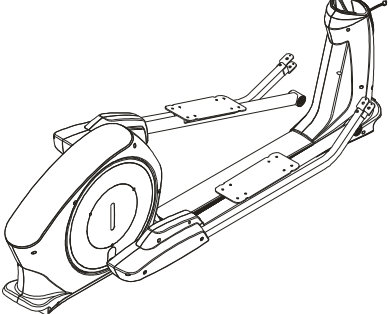
HARDWARE KIT A	Part No. and Description	Q'TY
	88 Lock Washer (M8)	4
	92 Washer (8x38x2.0t)	4
	100 Bolt (M5xp0.8x15mm)	16
	101 Bolt (M5xp0.8x50mm)	2
	113 Bolt (M8xp1.25x65mm) 115 Bolt (M10xp1.5x70mm)	4 2

	116 Bolt (M10x1.25x85mm)	2
	126 Nylon Nut (M10xp1.5)	4
HARDWARE KIT B	Part No. and Description	Q'TY
	100 Bolt (M5xp0.8x15mm)	18
	105 Bolt (M8xp1.25x10mm)	8
	117 Bolt (M10xp1.5x50mm)	2

ASSEMBLY PARTS

Unpack the box in a clear area. Follow the List of Assembly Parts below to check and make sure all assembly parts are present and in good condition. Do not dispose of the packing material until the assembly process is completed. Assembly tools and hardware kit have included for you to use when assembling the product.

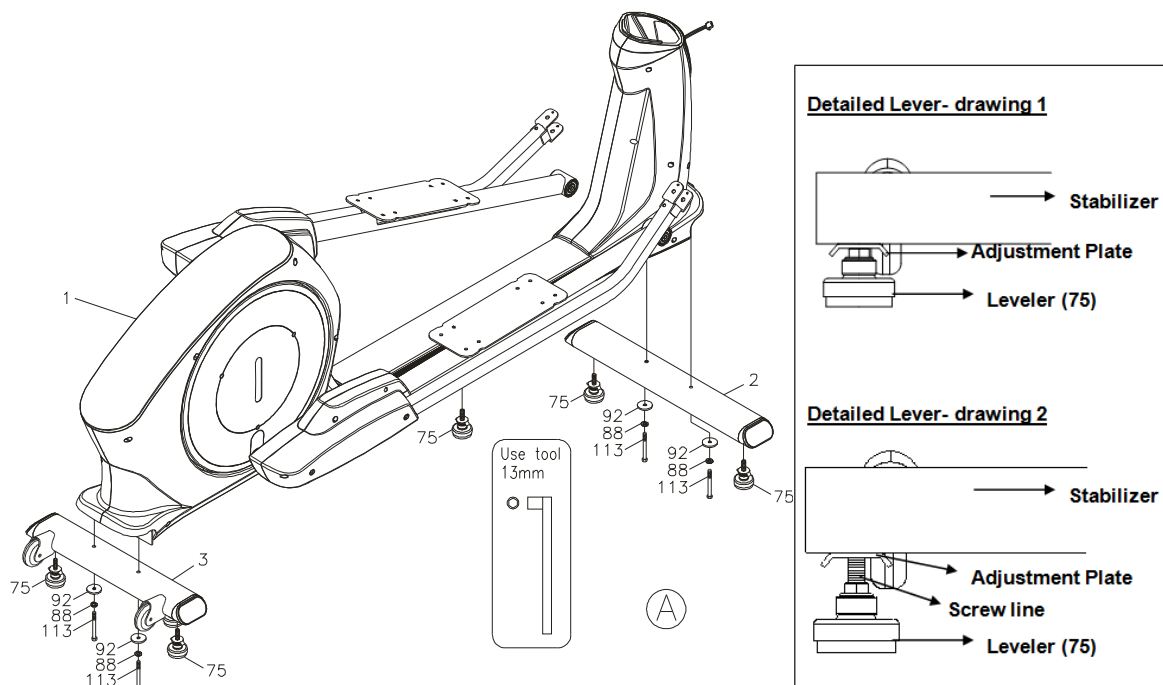
Console 	Console Bracket 	Console Lower Case 	Pedal & Non-Slip Pad 
Front Decoration Cover 	Rotator Cuff-Pivoting Arm 	Middle Pivoting Arm Cover 	Accessory Tray 
Stationary Handlebar 	Upper Handlebar 	Rear Pivoting Arm Cover 	Upright Post Assembly 

Upright Sleeve	Leveler	Console Fixed Bracket	Front & Rear Stabilizer
			
Main Frame			
			

ASSEMBLY INSTRUCTIONS

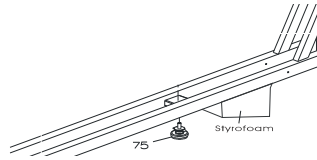
Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning.

STEP 1: Leveler & Stabilizer Assembly

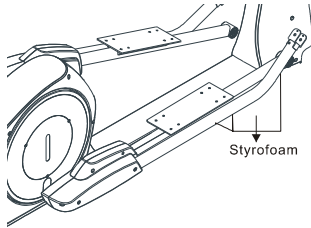


- a. Tighten one Leveler (75) under the middle of the Main Frame (1).

NOTE: It will be easier to attach the Leveler (75) under the Main Frame (1) by placing one Styrofoam (or any stationary object) under one side of the Main Frame (1).



- b. Attach 4pcs Levelers (75) to the Front Stabilizer (2) and the Rear Stabilizer (3).
- c. Be sure to tighten the Levelers (75) securely against the Stabilizers (2, 3) until screw lines are eliminated as the drawing 1 shown above.
- d. In order to assemble the Stabilizer (2, 3) smoothly, it is suggested to place one Styrofoam (or any stationary object) under one side of the Main Frame (1).

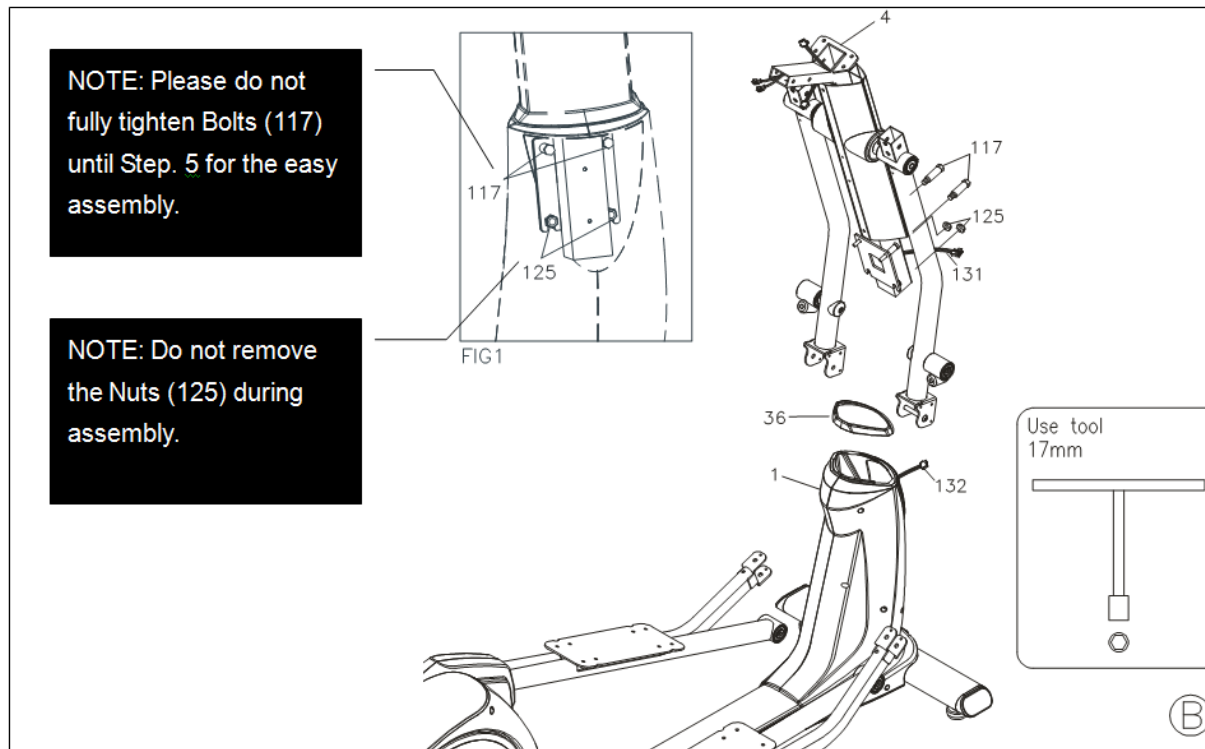


- e. Attach the Front Stabilizer (2) onto the Main Frame (1) and secure with 2pcs Washers (8x38x2.0t)(92), 2pcs Lock Washers (M8)(88) and 2pcs Bolts (M8Xp1.25x65mm)(113).
- f. Attach the Rear Stabilizer (3) onto the Main Frame (1) and secure with 2pcs Washers (8x38x2.0t)(92), 2pcs Lock Washers (M8)(88) and 2pcs Bolts (M8Xp1.25x65mm)(113).

NOTE: If the item is not level, review the LEVELING to level the Levelers (75).

LEVELING: After placing the equipment in the intended location for use, check the stability of the equipment. If the equipment is not level, reviewing the following direction: Loosen the Leveler (75) to make the Adjustment Plate become less tight. Adjust the Leveler (75) for leveling. Tighten the Adjustment Plate securely against the Stabilizer to lock the Leveler (75) in stable position as the drawing 2 shown.

STEP 2: Upright Sleeve and Wire Assembly



CAUTION: Be careful not to damage the Wires (131, 132) while assembling Step 2 to 3.

- a. Slide the Upright Sleeve (36) onto the Upright Post (4.) Refer to the insert drawing. Make sure the direction of the Upright Sleeve (36) is in the correct position.
- b. Plug the Middle Connection Wire (131) into the Lower Connection Wire (132).

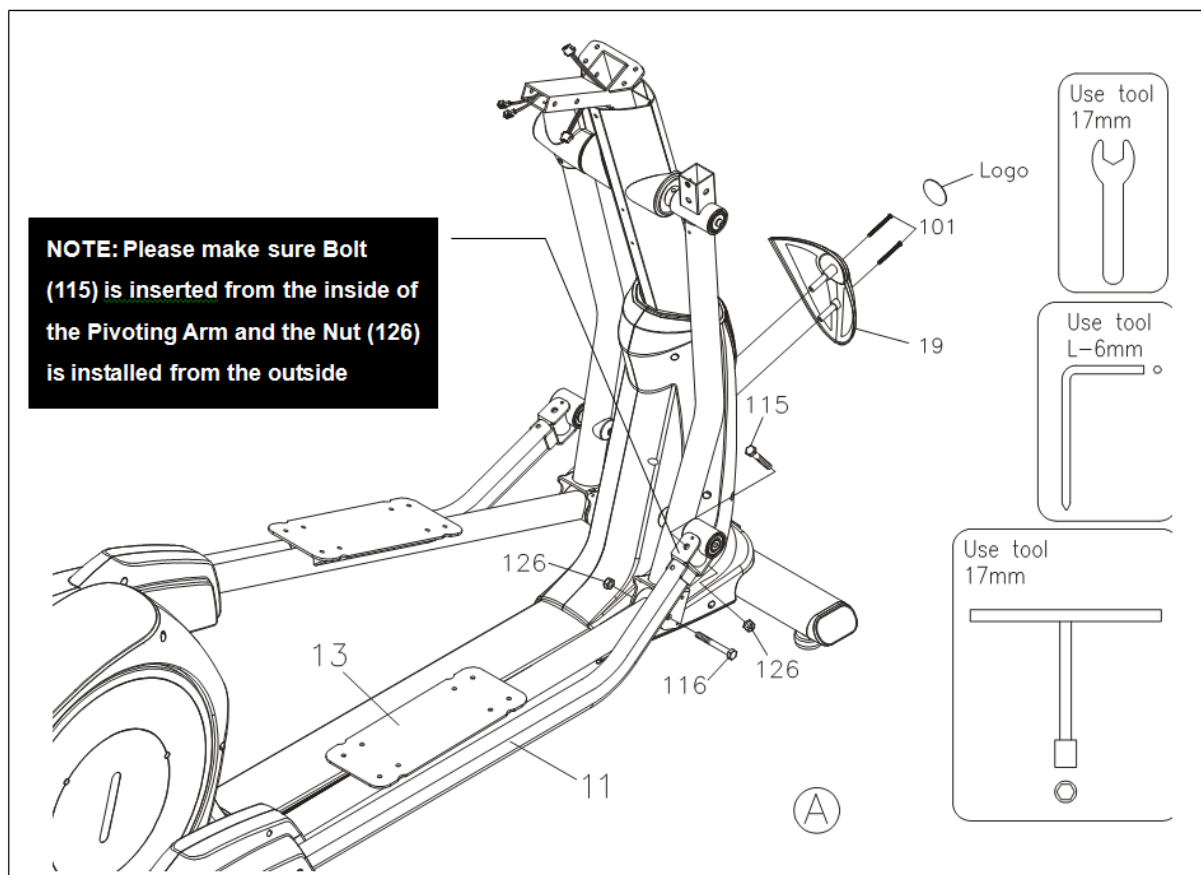
STEP 3: Upright Post Assembly

- a. Ensure 2pcs Nylock Nuts (M10xp1.5)(125) have preassembled into the front of the Main Frame (1) as FIG1 illustration (they will not be tight so that slotted bracket of the upright post will slide between the nut and the frame).
- b. Insert the Upright Post (4) into the Main Frame (1) and secure with 2pcs Bolts (M10xp1.5x50mm)(117) by using the T-HEAD SOCKET WRENCH as shown.

NOTE: Please do not fully tighten Bolts (117) or Nuts (125) until Step. 5 has been COMPLETED.

- c. Slide the Upright Sleeve (36) down to cover the open area of the Main Frame (1).

STEP 4: Pedal Support Arm & Pedal Arm Assembly

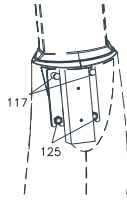


- a. Attach the Right Pedal Arm (13) onto the Right Pivoting Arm (9) and secure with one Bolt (M10xp1.5x85mm)(116) and one Nylon Nut (M10xp1.5)(126).
- b. Attach the Right Pedal Support Arm (11) onto the Right Pivoting Arm (9) and secure with one Bolt (M10xp1.5x70mm)(115) and one Nylon Nut (M10xp1.5)(126).
- c. Repeat the above same procedure on the left side.

NOTE: Make sure the bolts and nuts are fully tightened before moving to the next step.

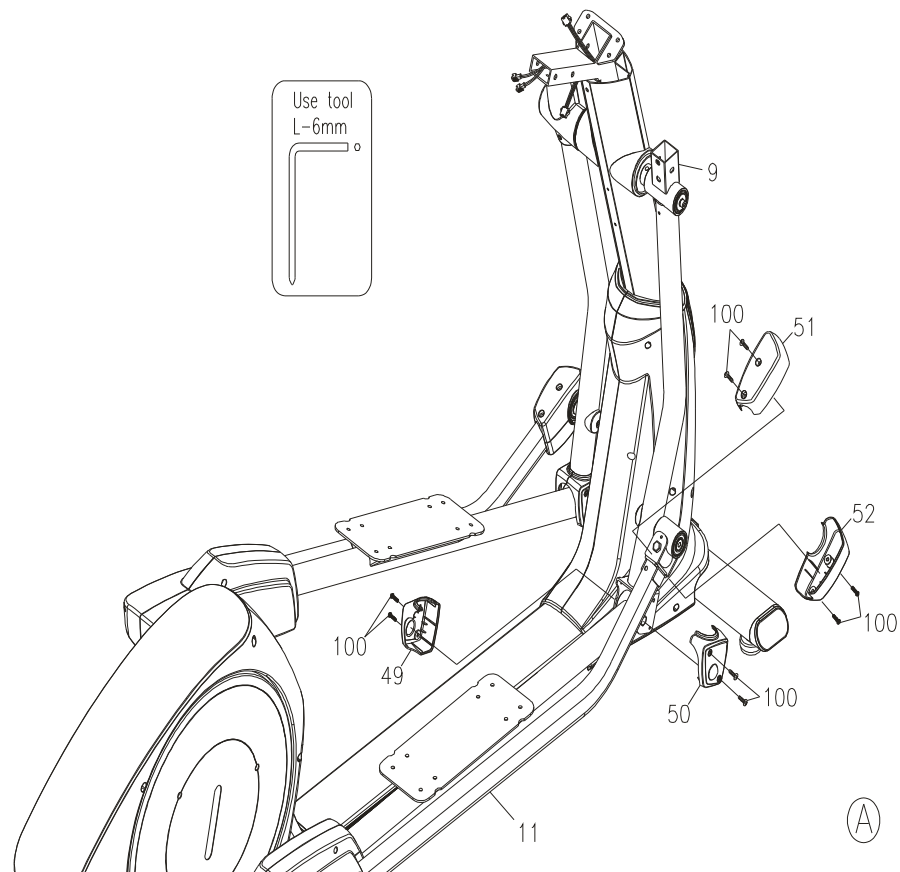
STEP 5: Front Decoration Cover Assembly

- a. Please go back to fully tighten with 2pcs Bolts (M10xp1.5x50mm)(117) and 2pcs Nylock Nuts (M10xp1.5)(125) with the T-Handle SOCKET WRENCH (17mm) as shown below.



- b. Attach the Front Decorative Cover (19) onto the front of the Main Frame (1) with 2pcs Bolts (M5xp0.8x50mm)(101).
- c. Paste a Logo Sticker on the surface of the Front Decorating Upright Cover (19). A logo sticker is included in one of the hardware boxes.

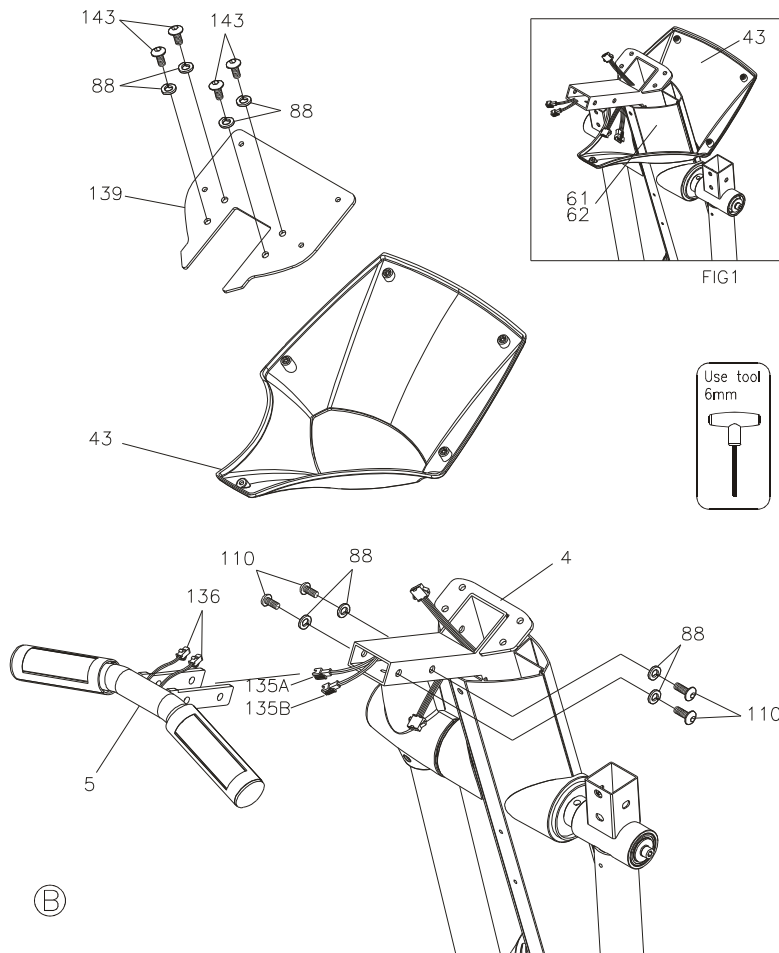
STEP 6: Pivoting Arm Cover Assembly



- a. Attach the Left-Rear Pivoting Arm Cover (49) and Right-Rear Pivoting Arm Cover (50) and secure with 4pcs Bolts (M5xp0.8x15mm)(100).
- b. Attach the Left-Middle Pivoting Arm Cover (51) onto the Right-Middle Pivoting Arm (52) and secure with 4pcs Bolts (M5xp0.8x15mm)(100).
- c. Repeat the above same procedure on the left side.

NOTE: Make sure the bolts are fully tightened before moving to the next step.

STEP 7: Console Bracket and Console Fixed Bracket Assembly



CAUTION: Be careful not to damage the Middle Pulse Sensor Wire (135) while assembling STEP 7.

- Slide the Console Bracket (43) onto the Front & Back Upright Cover (61, 62) as the FIG1 illustration shows above.
NOTE: The Bolt, Button Head (M8xp1.25x12mm) (143) and Lock Washer (M8) (88) are pre-attached on the Upright Post (4.)
- Remove the Bolt, Button Head (M8xp1.25x12mm) (143) and Lock Washer (M8) (88) from the Upright Post (4.)
- Attach the Console Fixed Bracket (139) onto the Upright Post (4) and secure with the Bolt, Button Head (M8xp1.25x12mm) (143) and Lock Washer (M8) (88).

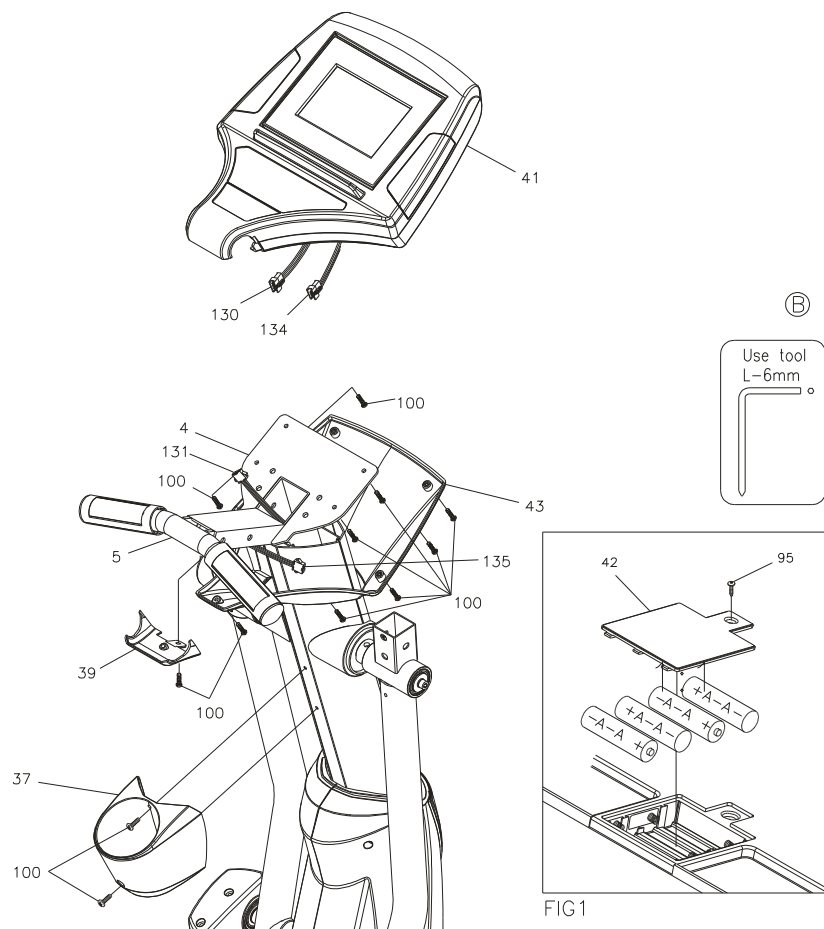
STEP 8: Wire and Stationary Handlebar Assembly

NOTE: The Bolt, Button Head (M8xp1.25x16mm) (110) and Lock Washer (M8) (88) are pre-attached on the Stationary Handlebar (5).

- Remove the Bolt, Button Head (M8xp1.25x16mm) (110) and Lock Washer (M8) (88) from the Stationary Handlebar (5).
- Connect the Middle Pulse Sensor Wire (135) and the Lower Pulse Sensor Wire (136) to the Stationary Handlebar (5).
- Refer to the inset drawing. Insert the Stationary Handlebar (5) into the Upright Post (4) and secure with the Bolt, Button Head (M8xp1.25x16mm) (110) and Lock Washer (M8) (88).

CAUTION: Be careful not to damage the Wires (135, 136) while assembling Stationary Handlebar (5).

STEP 9: Console Battery Assembly



- Loosen the Screw (M3x10mm) (95) at the bottom on the console by using the combination wrench to open the Battery Door (42).
- The Console (41) operates with FOUR AA rechargeable batteries, four batteries are included in the hardware box.

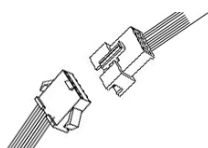
CAUTION: The machine is suitable for Nickel-Metal Hybrid / NI-MH rechargeable batteries only.

- To prevent from any damages, general or other type of batteries are not allowed to use.
- Install rechargeable batteries into the Console (41).
 - Make sure the location of positive or negative battery terminal is correct.
 - Attach the Battery Door (42) onto the back of the Console (41) and secure with the Screw (M3x10mm) (95).

STEP 10: Wire Connection

- Connect the Upper Pulse Sensor Wire (134) to the Middle Pulse Sensor Wire (135).
- Connect the Upper Connection Wire (130) to the Middle Connection Wire (131).

NOTE: The number of wire pin should be the same for both wires to connect with as the following illustration shown.



STEP 11: Console and Console Bracket Assembly

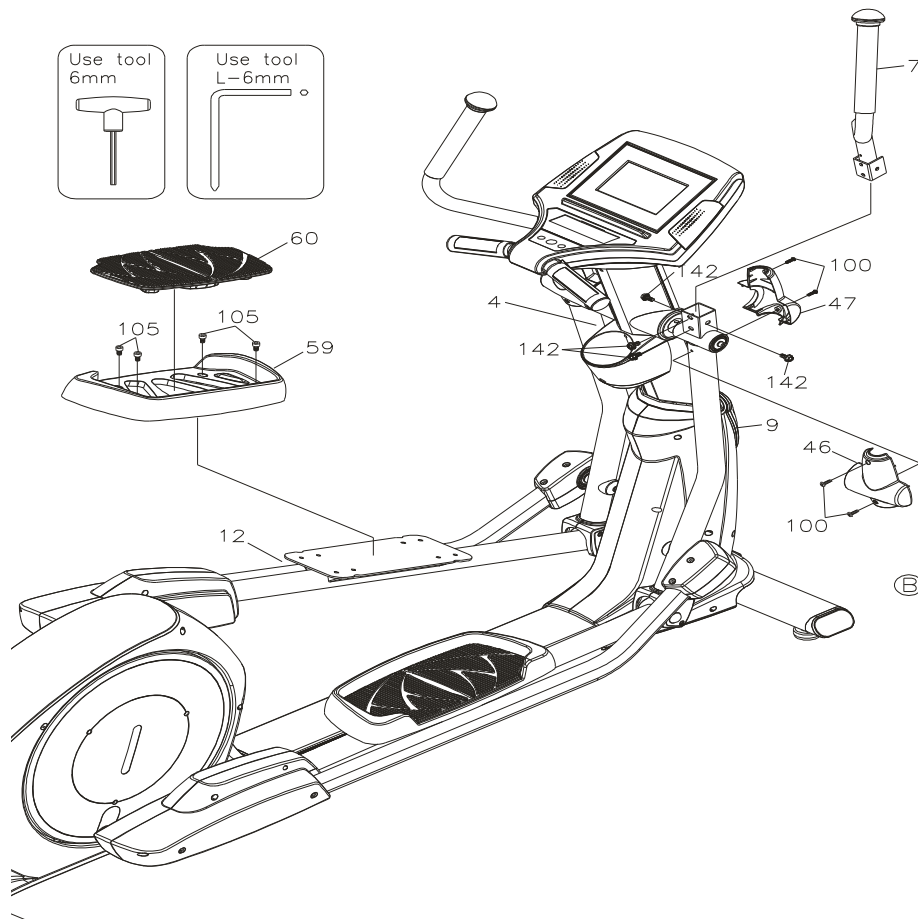
- Place the Console (41) onto the Upright Post (4) and secure with the Screw, Round Head (M5xp0.8x15mm) (100).
- Attach the Console Lower Case (39) to the Console (41) under the Stationary Handlebar (5) and secure with the Screw, Round Head (M5xp0.8x15mm) (100).
- Slide the Console Bracket (43) onto the Console (41) and secure with the Screw, Round Head (M5xp0.8x15mm) (100).

STEP 12: Accessory Tray Assembly

NOTE: The Screw, Round Head (M5xp0.8x15mm) (100) are pre-attached on the Upright Post (4). Remove the Screw, Round Head (M5xp0.8x15mm) (100) from the Upright Post (4).

Attach the Accessory Tray (37) onto the Upright Post (4) and secure with the Screw, Round Head (M5xp0.8x15mm) (100).

STEP 13: Upper Handlebar Assembly



NOTE: 8pcs Bolts (M8xp1.25x16mm)(142) are pre-attached on the Left and Right Pivoting Arm (8, 9).

- Remove 8 pcs Bolts (M8xp1.25x16mm) (142) from the Left and Right Pivoting Arm (8,9).
- Following the assembly drawing, insert the Right Upper Handlebar (7) onto the Right Pivoting Arm (9) and secure with 4pcs Bolts (M8xp1.25x16mm)(142).
- Repeat the above procedure on the left side.

STEP 14: Rotator Cuff-Pivoting Arm Assembly

- Place the Front Rotator Cuff-Pivoting Arm (46) and the Back Rotator Cuff-Pivoting Arm (47) over the Right Pivoting Arm (9).

- b. Fasten the Covers together with the 4pcs Bolts (M5xp0.8x15mm)(100).
- c. Repeat the above same procedure on the left side.

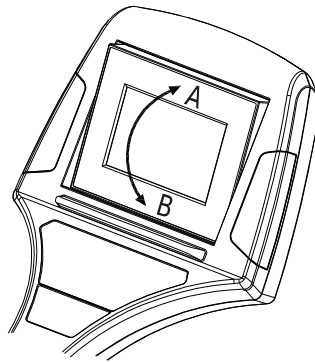
STEP 15: Pedal Assembly

- a. Attach the Left Pedal (59) onto the iron plate that is located in the middle of the Left Pedal Arm (12) and secure with 4pcs Bolts (M8xp1.25x10mm)(105).
- b. Place the Non-Slip Pad (60) onto the Left Pedal (59).
- c. Repeat the above procedure to attach Right Pedal and Non-Slip Pad on the Right Pedal Arm.

For the final step, make sure all the bolts and nuts are tighten securely before using.

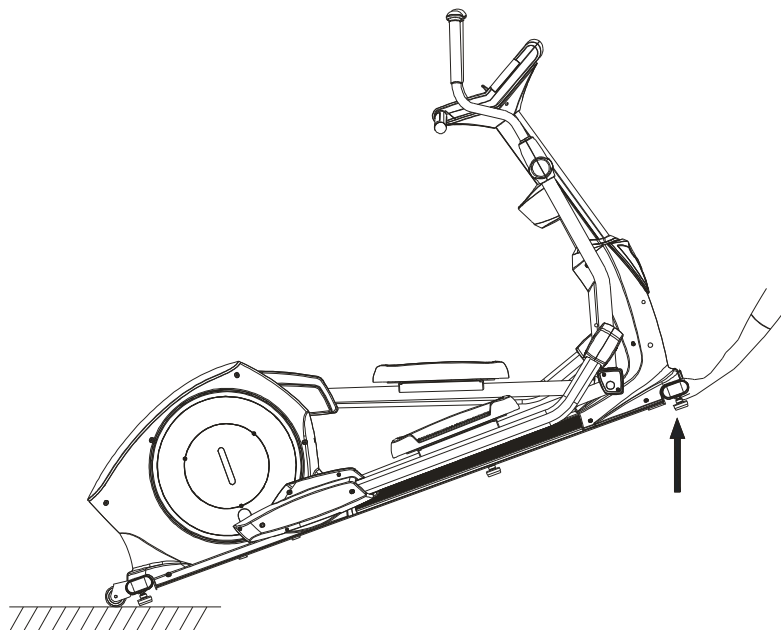
HOW TO ADJUST CONSOLE ANGLE

To get the best console angle, it's suggested to use both hands to hold the upper and lower end of the console (area A or B) and gently adjust the console angle to the proper position.

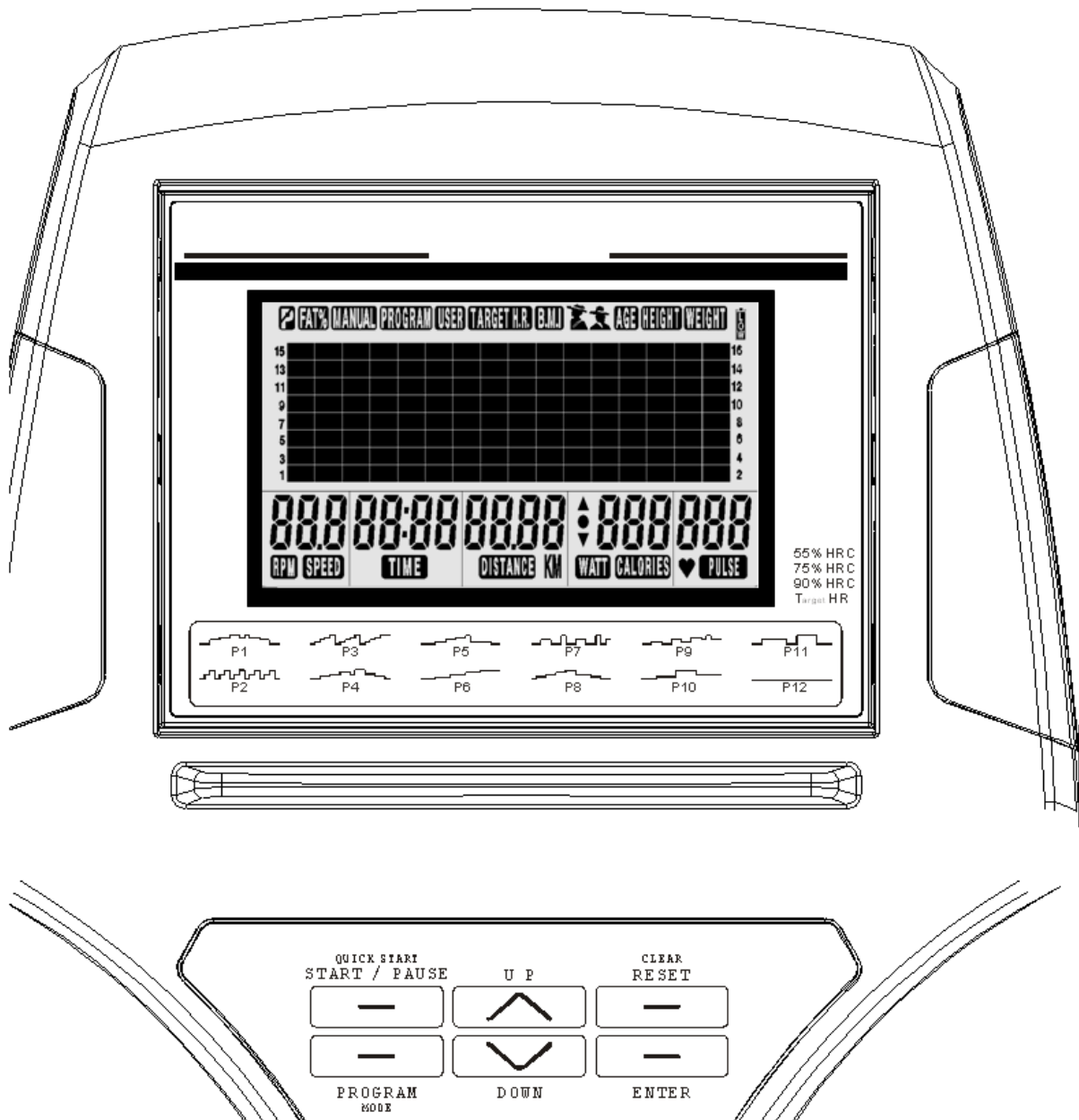


HOW TO TOW THE ITEM SAFELY

Hold the Front Stabilizer (2) up with two hands and tow the item to the desired place carefully. Make sure the floor is level while towing the item



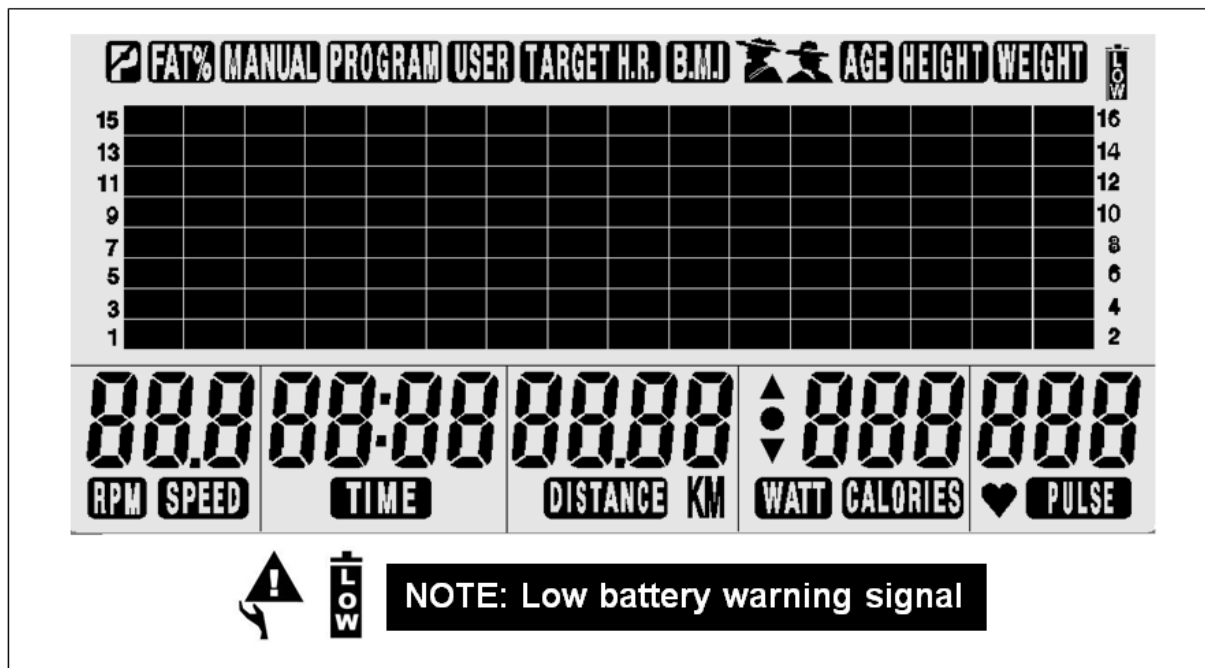
CONSOLE OVERVIEW



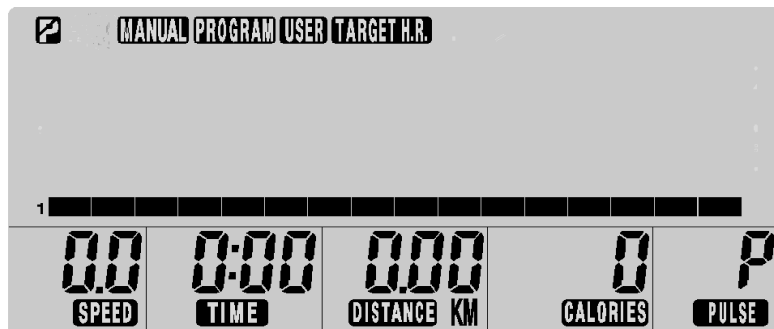
- The console display may vary slightly from the actual console display, the above console overview is for reference only
- The console has metric and imperial system difference due to the usage of the different countries - Distance: 0.0~99.9 Km/Mile

POWER ON

- Pedaling to activate the console.
- The activated LCD console lights up along with a long beep sound. LCD diagram appears as below:



Enter into the initial setting mode after around two seconds as below:



Initial setting mode

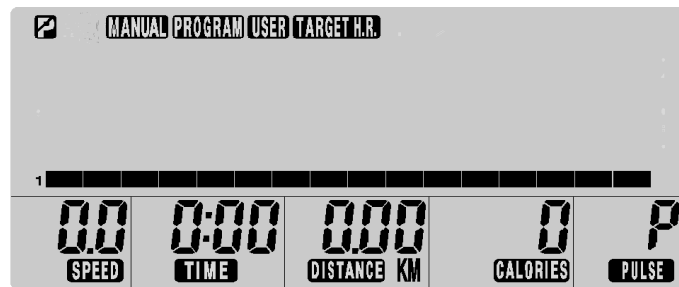
POWER OFF

The console would automatically shut off after 30 seconds of inactivity.


NOTE: The console would shut down any seconds if rechargeable batteries run out of power.


FUNCTION BUTTONS

 **PROGRAM/MODE:** Press the button to select the desired mode – “MANUAL”, “PROGRAM”, “USER”, “TARGET H.R.” as shown:




Press the “ENTER” to confirm and enter the function value setting.

-  **ENTER:** The button is equipped with TWO operating methods.
- Press the button to confirm and enter the selected mode (“MANUAL”, “PROGRAM”, “USER”, “TARGET H.R.”).
 - Press to select the function value displays of “TIME”, “DISTANCE”, “CALORIES”, “PULSE”, “AGE”.
- Use the “UP” or “DOWN” button to increase or decrease the desired function values of “TIME”, “DISTANCE”, “CALORIES”, “PULSE”, “AGE”.

 **QUICK START, START/PAUSE:** The button is equipped with THREE operating methods.

- QUICK START:** Press the button to enter into “MANUAL MODE” immediately without selecting the function value displays of “TIME”, “DISTANCE”, “CALORIES”, “PULSE”.
- START/PAUSE button:**
 - Press to start a workout.
 - Press to pause the program.
The console would display the current function values of workload level, “TIME”, “DISTANCE”, “CALORIES”, “PULSE”.
 - User can press the “START/PAUSE” button again to continue to run the current program.

NOTE: All of the function values of “TIME”, “DISTANCE”, “CALORIES”, “PULSE” in the memory would turn to initial function values the console was set up after turning off or switching to another mode (“MANUAL”, “PROGRAM”, “USER”, “TARGET H.R.”).

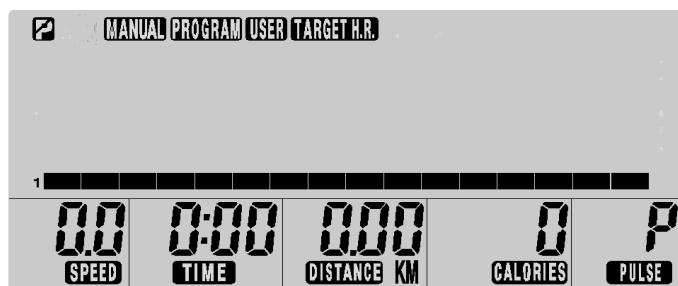
 **RESET:** The button is equipped with TWO operating methods.

- ZEROING FUNCTION:** Press the button to reset each function value to zero during setting.

The RESET function only operates under PAUSE MODE .

- CHANGE SELECTED MODE – “MANUAL”, “PROGRAM”, “USER”, “TARGET H.R.”:**

Under PAUSE MODE, Hold the button for FOUR SECONDS to enter into the initial setting mode as shown.

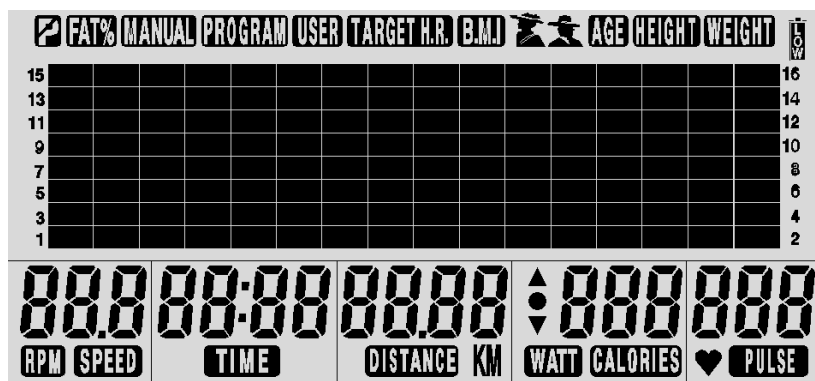


The RESET function only operates under PAUSE MODE .

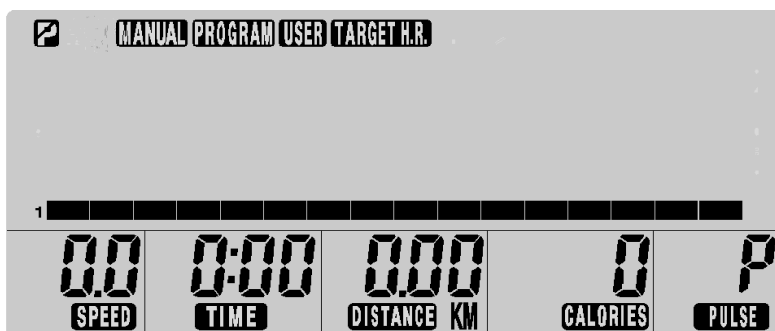
MANUAL MODE

There are four ways to enter into MANUAL MODE as below:

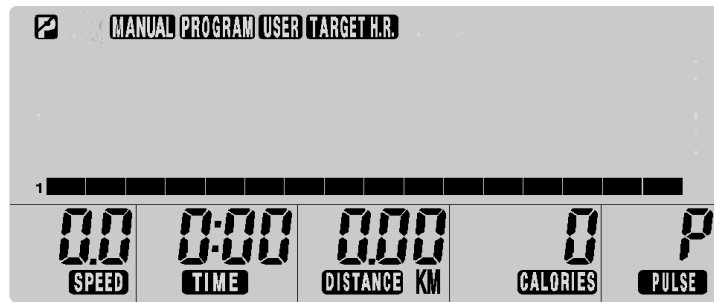
1. **POWER OFF STATUS (LCD diagram disappear on LCD window):**
 - a. Pedaling to activate the console.
 - b. The activated LCD console lights up along with a long beep sound. LCD diagram appears as shown below:




Enter into the initial setting mode after around two seconds as shown below:



2. **RESTART FUNCTION:**
 - a. Press the “START/PAUSE” button to pause the current program.
 - b. Hold the “RESET” button for FOUR SECONDS to enter into the initial setting mode as illustration shown below.




The RESET function only operates under PAUSE MODE .


- c. Skip to Step B. of NORMAL OPERATION on the next page to continue the operation.

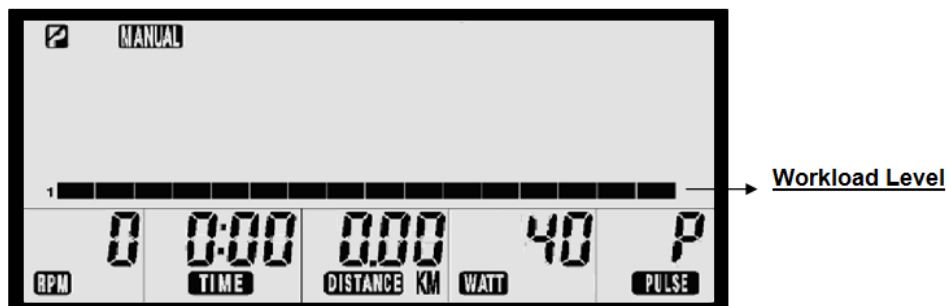
3. QUICK START:

- a. “START/PAUSE” button: Press the “START/PAUSE” button directly to start a workout under “MANUAL MODE” without any setting.
- b. Skip to Step C. of NORMAL OPERATION to select the function value of “TIME”, “DISTANCE”, “CALORIES”, “PULSE”.

Under both PAUSE  or START mode, workload level can be adjusted with the “UP” or “DOWN” button.

4. NORMAL OPERATION:

- a. “START/PAUSE” button: Press the “START/ PAUSE” button to pause the current program.
- b. “PROGRAM” button: Press the “PROGRAM” button to select “MANUAL MODE” while in other mode (“USER”, “PROGRAM”, “TARGET H.R.”)
- c. “ENTER” button: Press the “ENTER” button for confirming and entering the function value setting.
- d.  “PAUSE MODE” single will flash on LCD window for setting.
- e. LCD window then display flashing “workload level” as shown.



- f. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to increase or decrease the workload level ((1~16 levels, 2 levels increment.)
- g. “START/PAUSE” button: Press the “START/PAUSE” button to start a workout directly without setting function values (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)
Or “ENTER” button: Press the “ENTER” button to continue to select other function values to adjust the user’s workout.
- h. After pressing the “ENTER” button, the flashing “TIME” will appear on the LCD window.
- i. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to the program time as desire.

NOTE: The console will cycle through the functions as follow and allow users to set the function values.

TIME (01:00 to 99:00; 1minute increment) → DISTANCE (0.1 to 99.9km; 0.1km increment)→ CALORIES (10 to 990 Kcal; 10 Kcal Increment) → PULSE (70 to 240 BPM; 1BPM increment)

- Press the “ENTER” button to confirm the function value and enter the next function value setting.
- Press the “UP” or “DOWN” button to select the value of the function (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)
- To reset the function value to zero, press the “RESET” button.

j. START/PAUSE” button: To start a workout, press the “START/PAUSE” button.



WITHOUT PULSE VALUE:

“” flashing symbol will appear when detecting your pulse.



THE WARNING BEEP SOUND EMIT CONSTANLY DURING WORKOUT:



If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit.

Please note that this is a warning for you to slow down or to decrease the workload level.

OVERVIEW SETTING VALUES:

Display Readout	Display range	Storage	Zeroing	Description and small tip
“TIME”	0:00 to 99:00	Yes (During a workout. The selected value will turn to zero after turning off)	Yes (Use “RESET” button)	1. Time will count up to 99:00 and cycle run the program profile without setting. 2. Time will count down to 0 depends on desired time value users set up. Two short beep sound for warning the selected value reach to zero.
“DISTANCE”	0.0 to 99.9km	Yes (During a workout. The selected value will turn to zero after turning off)	Yes (Use “RESET” button)	1. Distance will count up to 99:90km and cycle run the program profile without setting. 2. Distance will count down to 0 depends on desired distance value users set up. Two short beep sound for warning selected value reach to zero.
“CALORIES”	10 to 990 Kcal	Yes (During a workout. The selected value will turn to zero after turning off)	Yes (Use “RESET” button)	1. Calories will count up to 990 Kcal and cycle run the program profile without setting. 2. Calories will count down to 10 depends on desired calories value users set up. Two short beep sound for warning selected value reach to zero.
 “PULSE”	70 to 240 BPM	Yes (During a workout. The selected value	Yes (Use “RESET” button)	1. CONSOLE WITHOUT PULSE VALUE: “  ” flashing symbol will appear

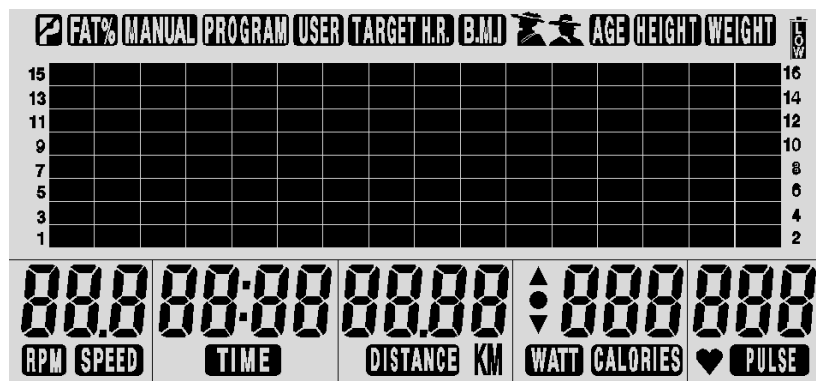
		will turn to zero after turning off)		when detecting your pulse. 2. WARNING BEEP SOUND EMIT CONSTANTLY FROM A CONSOLE: If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit. Please note that this is a warning for you to slow down or decrease the workload level.
“WATT”		Yes (During a workout. The selected value will turn to zero after turning off)	Yes (Use RESET button)	EACH 6 SECONDS WATT/ CALORIES, RPM/ SPEED WOULD SWITCH DISPLAY ON LCD WINDOW
“RPM”	0 to 250	No	Yes (Auto)	

PROGRAM MODE

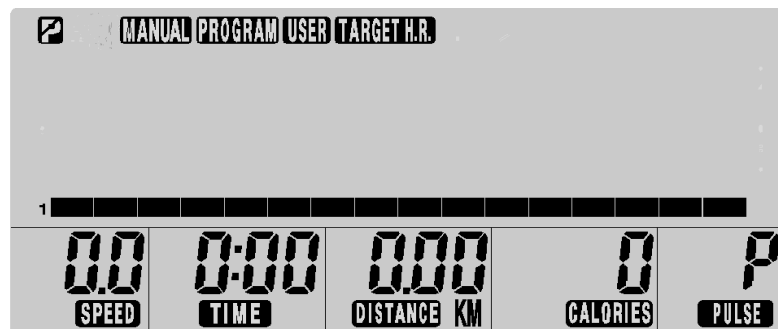
There are three ways to enter into PROGRAM MODE as below:

1. POWER OFF STATUS (LCD diagram disappear on LCD window):

- a. Pedaling to activate the console.
- b. The activated LCD console lights up along with a long beep sound. LCD diagram appears as shown below:

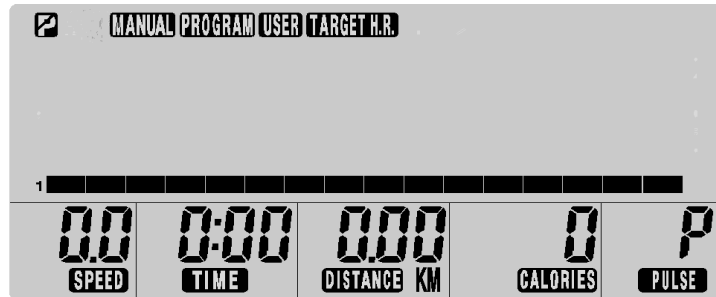


- c. Enter into the initial setting mode after around two seconds as shown below:



2. RESTART FUNCTION:

- a. Press the “START/PAUSE” button to pause the current program.
- b. Hold the “RESET” button for FOUR SECONDS to enter into the initial setting mode as illustration shown below.

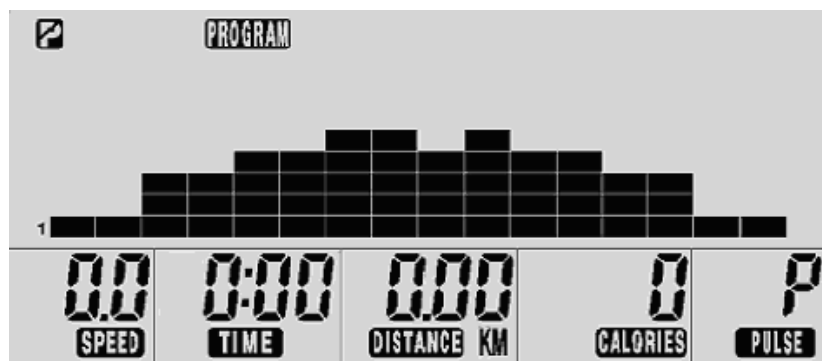


The RESET function only operates under PAUSE MODE .


- c. Skip to Step B. of NORMAL OPERATION on the next page to continue the operation.

3. NORMAL OPERATION:

- a. “START/PAUSE” button: Press the “START/ PAUSE” button to pause the current program.
- b. “PROGRAM” button: Press the “PROGRAM” button to select “PROGRAM MODE” while in other mode (“MANUAL”, “USER”, “TARGET H.R.”)



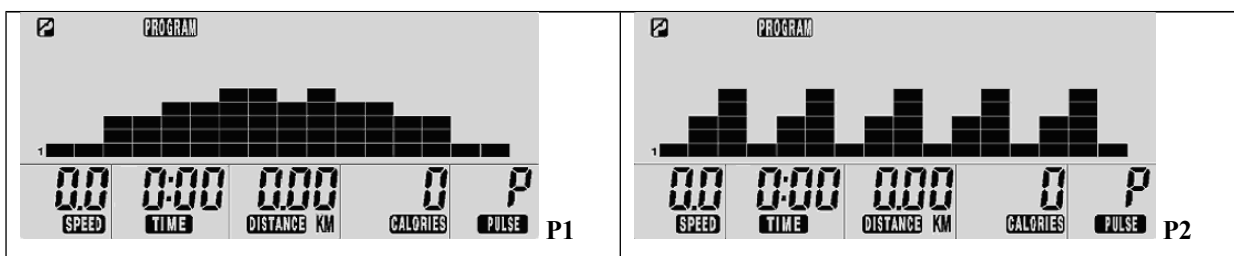
- c. ENTER” button: Press the “ENTER” button for confirming and entering the function value setting.

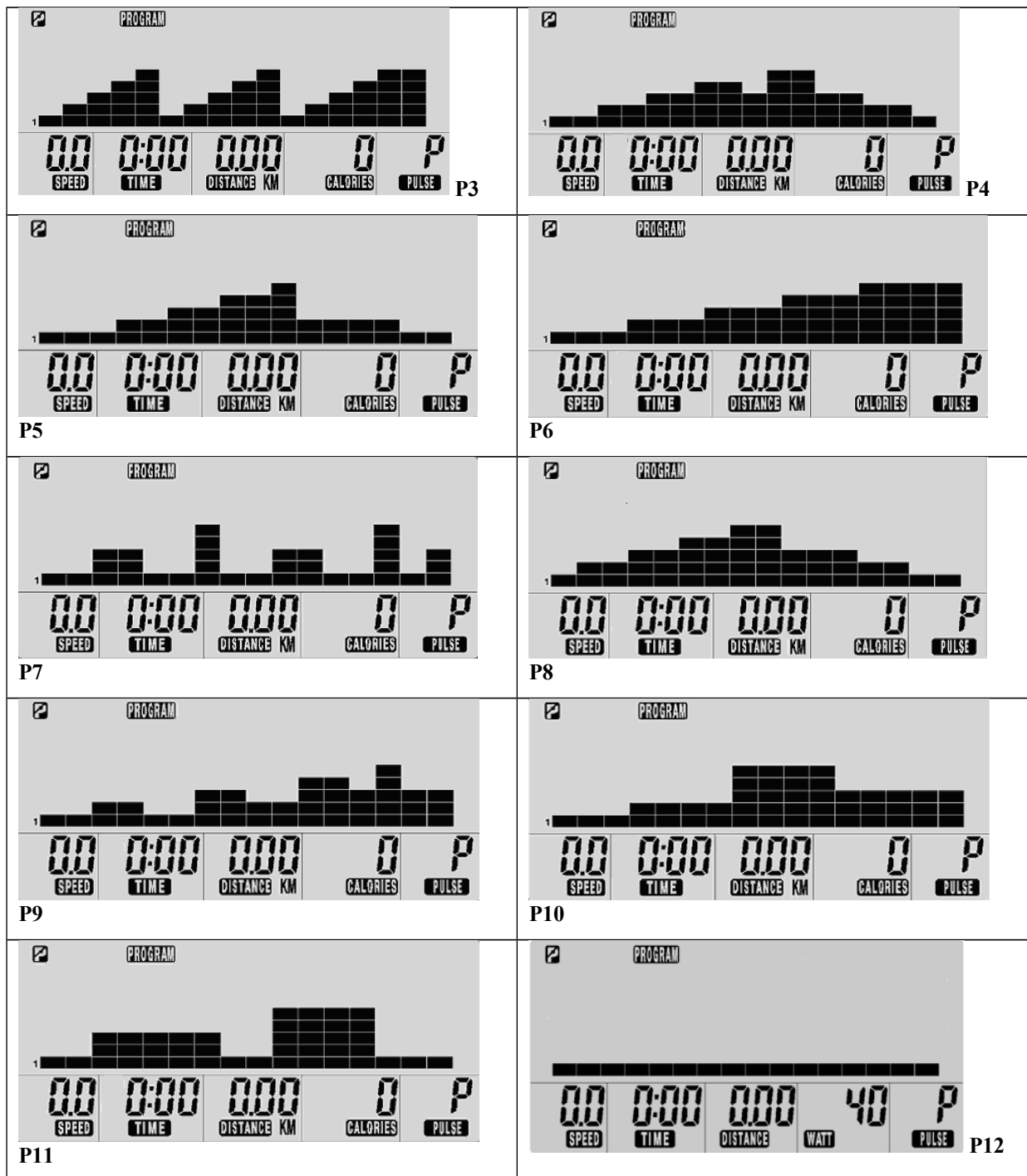
- d.  “PAUSE MODE” single will appear on LCD window for setting.

- e. “START/PAUSE” button: After flashing “P1” appears on LCD window, press the “START/PAUSE” button to start a workout directly without setting function values (Profile (P1~P12), “TIME”, “DISTANCE”, “CALORIES”, “PULSE”)

Or “UP” or “DOWN” button: press the “UP” or “DOWN” button to directly select the desired profile (P1 to P12) as shown.

P1 to P12 are preset automatic programs. The profiles are shown on LCD window.





- f. After pressing the “ENTER” button, the flashing “TIME” will appear on the LCD window.
- g. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to select the program time as desire.

NOTE: The console will cycle through the functions as follow and allow users to set the function values.

TIME (01:00 to 99:00; 1minute increment) → DISTANCE (0.1 to 99.9km; 0.1km increment)→ CALORIES (10 to 990 Kcal; 10 Kcal Increment) → PULSE (70 to 240 BPM; 1BPM increment)

- Press the “ENTER” button to confirm the function value and enter the next function value setting.
- Press the “UP” or “DOWN” button to select the value of the function (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)

- To reset the function value to zero, press the “RESET” button.
- h. “START/PAUSE” button: To start a workout, press the “START/PAUSE” button.



WITHOUT PULSE VALUE:

“♥” flashing symbol will appear when detecting your pulse.

THE WARNING BEEP SOUND EMIT CONSTANLY DURING WORKOUT:



If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit.

Please note that this is a warning for you to slow down or to decrease the workload level.

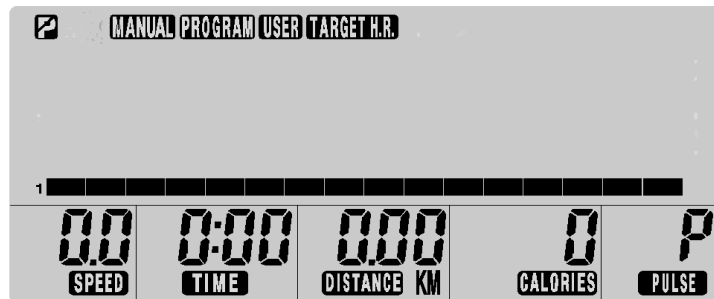
P12 (WATT CONTROL) UNDER PROGRAM MODE

The console is equipped with LEVEL CONTROL and WATT CONTROL function. During Program 12 under PROGRAM mode, the WATT CONTROL function is available to operate.

Before operating P12, review the difference between the CONSTANT POWER and the CONSTANT TORQUE function:

Level Control (Constant Torque)	Watt Control (Constant Power)
<p>“RPM↓↑ RESISTANCE ---”</p> <p>Unchangeable resistance even though the value of RPM (Rotate Per Minute) increases or decreases under the Constant Torque Mode during workout.</p> <p>No matter how fast you pedal, the resistance is fixed.</p>	<p>Changeable resistance depends on the value of RPM (Rotate Per Minute.)</p> <p>“RPM↑ RESISTANCE↓; RPM↓ RESISTANCE ↑”</p> <p>In order to remain the value of Watt Control, the value of the RPM (Rotate Per Minute) increases (when you pedal faster), while the value of the Resistance decrease (becomes lighter resistance.)</p> <p>On the contrary, the value of the Resistance would increase (becomes heavier resistance) when the value of the RPM decreases (when you pedal slower.)</p>

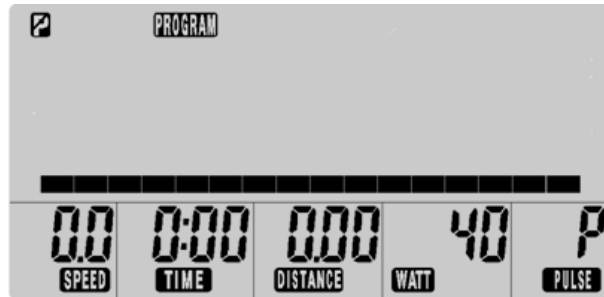
- a. “START/PAUSE” button: Press the “START/PAUSE” button to pause the current program.
- b. “RESET” button: Hold the “RESET” button for FOUR SECONDS to enter into the initial setting mode as the illustration shown below.



The RESET function only operates under PAUSE MODE .

- c. “PROGRAM” button: MANUAL would then flash on the LCD window. Press the “PROGRAM” button to select “PROGRAM MODE”.

- d. “ENTER” button: Press the “ENTER” button for confirming and entering the function value setting.
- e. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to choose P12 as the following illustration shown.



- f. “ENTER” button: Press the “ENTER” button to enter Program 12.
- g. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to choose the desired Watt Control value (40 ~ 400 Watt; 10 Watt increment.)
- h. “ENTER” button: To continue selecting other function values, press the “ENTER” button.

NOTE: The console will cycle through the functions as follow and allow users to set the function values.

TIME (01:00 to 99:00; 1minute increment) → DISTANCE (0.1 to 99.9km; 0.1km increment)→ CALORIES (10 to 990 Kcal; 10 Kcal Increment) → PULSE (70 to 240 BPM; 1BPM increment)

- Press the “ENTER” button to confirm the function value and enter the next function value setting.
 - To increase or decrease the value of the function (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”) press the “UP” or “DOWN” button.
 - To reset the function value to zero, press the “RESET” button.
- i. START/PAUSE” button: After setting up all the function values, press the START/PAUSE” button to start a workout.
 - Under PAUSE or START mode, the user could press the “UP” or “DOWN” button to adjust the desired Watt value (40 ~ 400Watt.)



WITHOUT PULSE VALUE:

“♥” flashing symbol will appear when detecting your pulse.

THE WARNING BEEP SOUND EMIT CONSTANLY DURING WORKOUT:



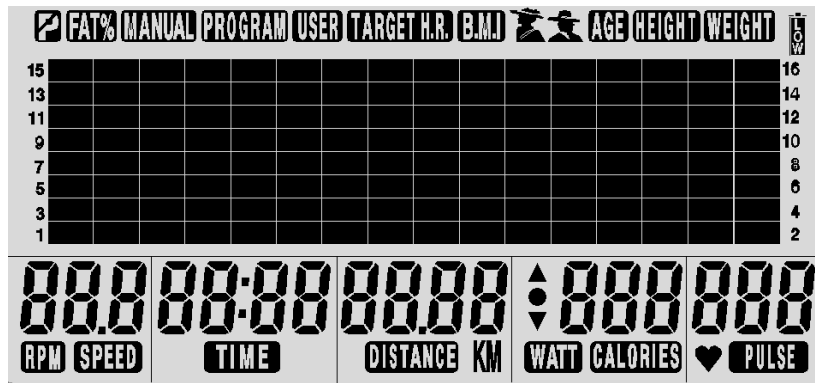
If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit.

Please note that this is a warning for you to slow down or to decrease the workload level.

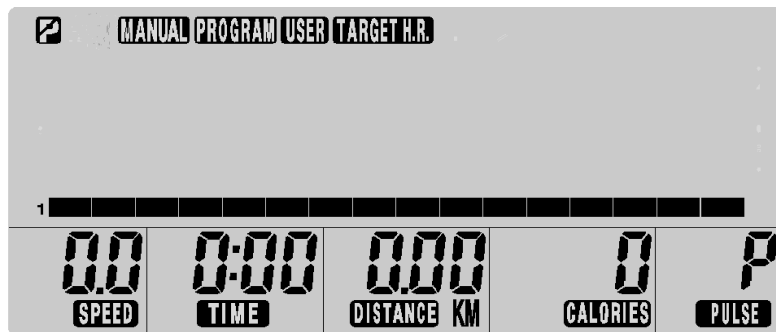
USER MODE

There are three ways to enter into USER MODE as below:

1. **POWER OFF STATUS (LCD diagram disappear on LCD window):**
 - a. Pedaling to activate the console.
 - b. The activated LCD console lights up along with a long beep sound. LCD diagram appears as shown below:

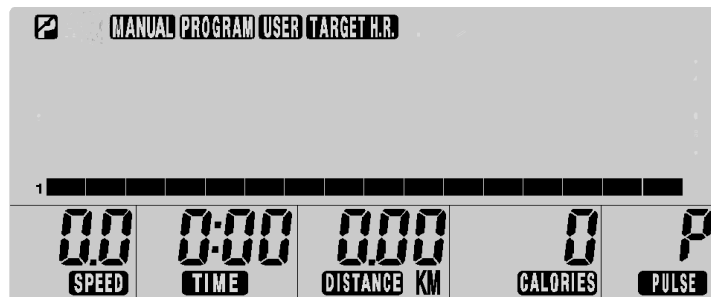


- c. Enter into the initial setting mode after around two seconds as shown below:



2. RESTART FUNCTION:

- Press the “START/PAUSE” button to pause the current program.
- Hold the “RESET” button for FOUR SECONDS to enter into the initial setting mode as illustration shown below.

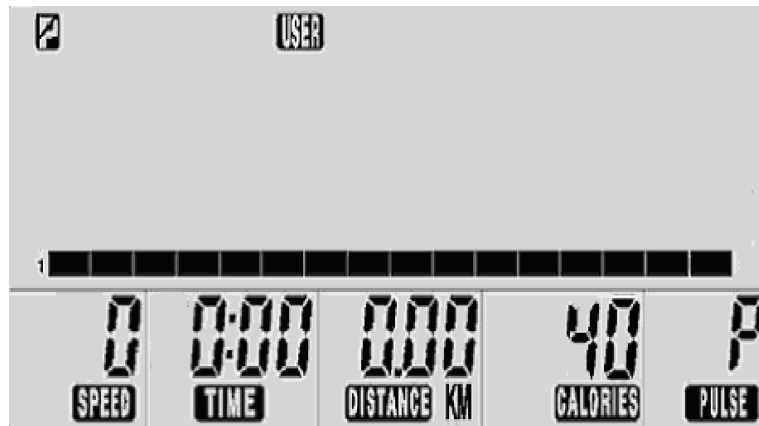


The RESET function only operates under PAUSE MODE .


- Skip to Step B. of NORMAL OPERATION on the next page to continue the operation.

3. NORMAL OPERATION:

- “START/PAUSE” button: Press the “START/ PAUSE” button to pause the current program.
- “PROGRAM” button: Press the “PROGRAM” button to select “USER MODE” while in other mode (“MANUAL”, “PROGRAM”, “TARGET H.R.”)

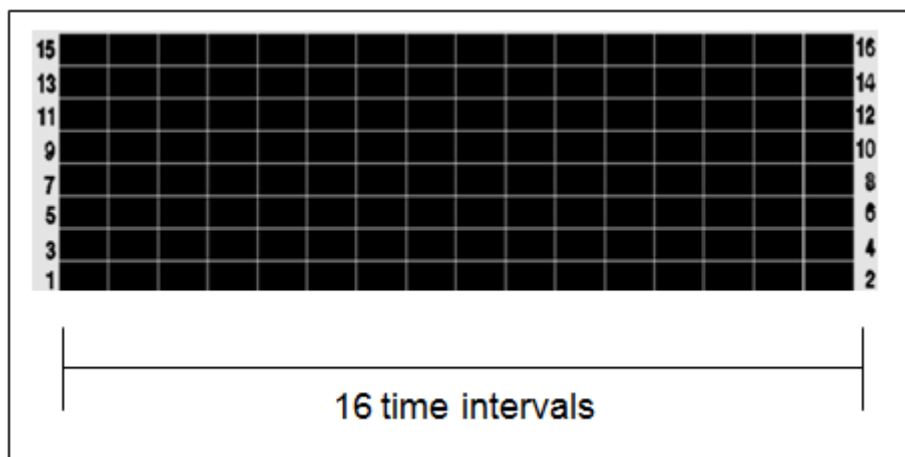


c. “ENTER” button: Press the “ENTER” button for confirming and entering the function value setting.

d.  “PAUSE MODE” single will appear on LCD window for setting.

e. “START/PAUSE” button: After flashing “the first time interval of the workload level” appears on LCD window, press the “START/PAUSE” button to start a workout directly without setting function values (“TIME INTERVAL 1” ... “TIME INTERVAL 16”, “TIME”, “DISTANCE”, “CALORIES”, “PULSE”)

Or “UP” or “DOWN” button: Press the “UP” or “DOWN” button to preset the desired workload level in each time interval (the console will divide the time into 16 intervals.)



f. “START/PAUSE” button: Press the “START/PAUSE” button to start a workout directly without setting function values (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)

Or hold the “ENTER” button for 3 seconds to continue selecting the other function value of TIME, DISTANCE, CALORIES, PULSE.

g. After pressing the “ENTER” button for 3 seconds, the flashing “TIME” will appear on the LCD window.

h. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to the program time as desire.

NOTE: The console will cycle through the functions as follow and allow users to set the function values.

TIME (01:00 to 99:00; 1minute increment) → DISTANCE (0.1 to 99.9km; 0.1km increment)→ CALORIES (10 to 990 Kcal; 10 Kcal Increment) → PULSE (70 to 240 BPM; 1BPM increment)

- Press the “ENTER” button to confirm the function value and enter the next function value setting.
- Press the “UP” or “DOWN” button to select the value of the function (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)

- To reset the function value to zero, press the “RESET” button.
- i. To start a workout, press the “START/PAUSE” button.
- Under PAUSE or START mode, the user could press the “UP” or “DOWN” button to adjust workload level.



WITHOUT PULSE VALUE:

“♥” flashing symbol will appear when detecting your pulse.

THE WARNING BEEP SOUND EMIT CONSTANLY DURING WORKOUT:



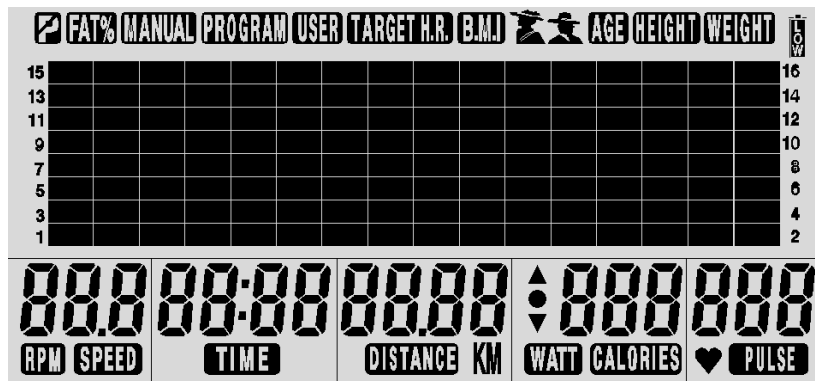
If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit.

Please note that this is a warning for you to slow down or to decrease the workload level.

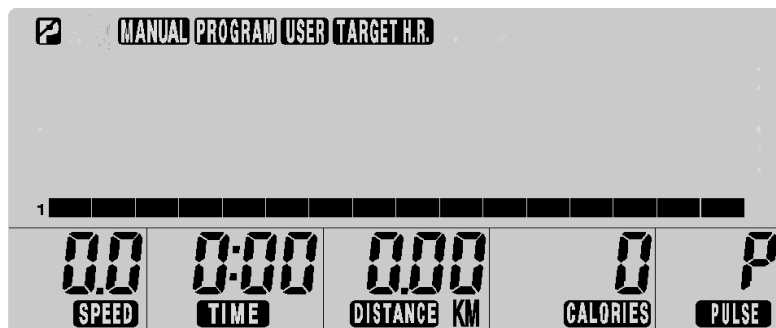
TARGET H.R. MODE

There are three ways to enter into TARGET H.R. MODE as below:

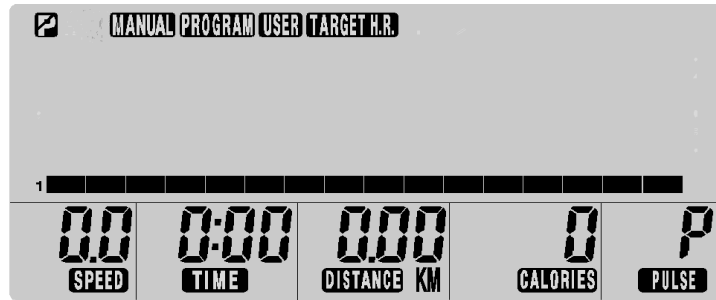
- 1. POWER OFF STATUS (LCD diagram disappear on LCD window):**
 - a. Pedaling to activate the console.
 - b. The activated LCD console lights up along with a long beep sound. LCD diagram appears as shown below:




- c. Enter into the initial setting mode after around two seconds as shown below:



- 2. RESTART FUNCTION:**
 - a. Press the “START/PAUSE” button to pause the current program.
 - b. Hold the “RESET” button for FOUR SECONDS to enter into the initial setting mode as illustration shown below.

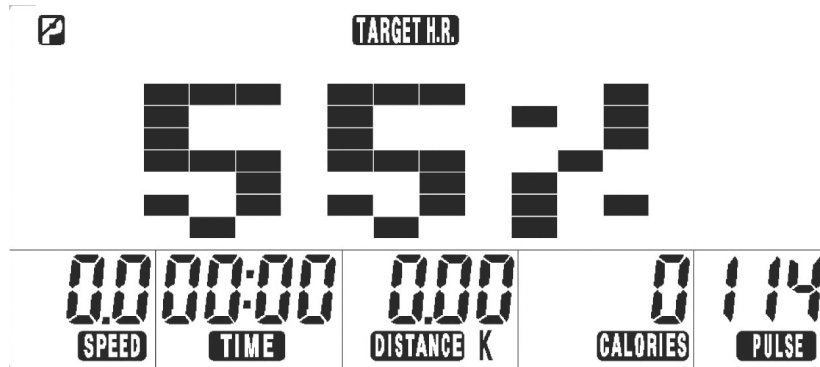


The RESET function only operates under PAUSE MODE .


- c. Skip to Step B. of NORMAL OPERATION on the next page to continue the operation.

3. NORMAL OPERATION:

- a. “START/PAUSE” button: Press the “START/ PAUSE” button to pause the current program.
- b. “PROGRAM” button: Press the “PROGRAM” button to select “TARGET H. R.” as shown.



- c. “ENTER” button: Press the “ENTER” button for confirming and entering the function value setting.

- d.  “PAUSE MODE” single will appear on LCD window for setting.

- e. “UP” or “DOWN” button: After flashing the age value the console preset appear on the LCD window, press the “UP” or “DOWN” button to select your age.

Note: Please note that although the console allows input for age beginning at 10 years old, the product is not recommended for children’s use.

- f. “ENTER” button: Press the “ENTER” button to confirm the user’s age.
- g. “UP” or “DOWN” button: Continue to select the TARGET H.R. (55%, 75%, 90%, THR) you desire with the “UP” or “DOWN” button.
- If choose the TARGET H.R. of 55%, 75%, 90%, skip STEP H. and operate STEP I. directly.

OVERVIEW SIMPLE FORMULA:

$$55\% = 55\% \text{ OF } (220 - \text{AGE})$$

$$75\% = 75\% \text{ OF } (220 - \text{AGE})$$

$$90\% = 90\% \text{ OF } (220 - \text{AGE})$$

$$\text{THR} = \text{Set by user } (70 \sim 240 \text{ BPM})$$

- h. “UP” or “DOWN” button: If choose THR mode, the function value of pulse (70 to 240 RPM) will flash on the LCD window. Press the “UP” or “DOWN” button to set the desired value for the target heart rate.
- i. After the “ENTER” button, the flashing “TIME” will appear on the LCD window.

- j. “UP” or “DOWN” button: Press the “UP” or “DOWN” button to the select the function value of “TIME” as desire.

NOTE: The console will cycle through the functions as follow and allow users to set the function values.

TIME (01:00 to 99:00; 1minute increment) → DISTANCE (0.1 to 99.9km; 0.1km increment)→ CALORIES (10 to 990 Kcal; 10 Kcal Increment) → PULSE (70 to 240 BPM; 1BPM increment)

- Press the “ENTER” button to confirm the function value and enter the next function value setting.
 - Press the “UP” or “DOWN” button to select the value of the function (“TIME”, “DISTANCE”, “CALORIES”, “PULSE”)
 - To reset the function value to zero, press the “RESET” button.
- k. “START/PAUSE” button: To start a workout, press the “START/PAUSE” button.



WITHOUT PULSE VALUE:

“” flashing symbol will appear when detecting your pulse.

THE WARNING BEEP SOUND EMIT CONSTANLY DURING WORKOUT:



If your pulse is greater than the SELECTED PULSE VALUE during workout, the short warning beep sound will constantly emit.

Please note that this is a warning for you to slow down or to decrease the workload level.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years, or are severely overweight, you must slowly and increase your time on the item gradually: a few minutes per workout.

Initially, you may be able to exercise only for a few minutes in your target zone, however, your aerobic fitness will improve over the next six to eight weeks. Don’t be discouraged if it takes longer. It’s important to work at your own pace. Ultimately, you’ll be able to exercise continuously for 30 minutes. The better your aerobic fitness, the harder you will have to work to stay in your target zone. Please remember these essentials:

- Have your doctor review your training and diet programs to advise you of a workout routine you should adopt.
- Begin your training program slowly with realistic goals that have been set by you and your doctor.
- Monitor your pulse frequently. Establish your target heart rate base on your age and condition.
- Set up your Elliptical on a flat, even surface at least 3 feet from walls and furniture.

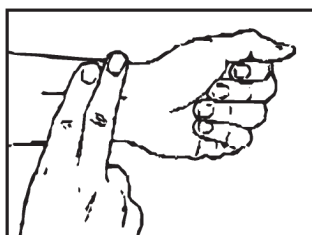
EXERCISE INTENSITY

To maximize the benefits of exercising, it is important to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. For effective aerobic exercise, your heart rate should be maintained at a level between 70% and 85% of your maximum heart rate as you exercise. This is known as your target zone. You can find your target zone in the table below. Target zones are listed for both unconditioned and conditioned persons according to age.

Age	Target Heart Rate Zone (55% ~ 90% of Max. Heart Rate)	Average Max. Heart Rate 100%
20	110-180 beats per minute	200 beats per minute
25	107-175 beats per minute	195 beats per minute
30	105-171 beats per minute	190 beats per minute
35	102-166 beats per minute	185 beats per minute
40	99-162 beats per minute	180 beats per minute
45	97-157 beats per minute	175 beats per minute
50	94-153 beats per minute	170 beats per minute
55	91-148 beats per minute	165 beats per minute
60	88-144 beats per minute	160 beats per minute
65	85-139 beats per minute	155 beats per minute
70	83-135 beats per minute	150 beats per minute

During the first few months of your exercise program, keep your heart rate near the low end of your target zone as you exercise. After a few months, your heart rate can be increased gradually until it is near the middle of your target zone as you exercise.

To measure your heart rate manually, stop exercising but continue moving your legs or walking around and place two fingers on your wrist. Take a six-second heartbeat count and multiply the results by 10 to find your heart rate. For example, if your six-second heartbeat count is 14, your heart rate is 140 beats per minute. (A six-second count is used because your heart rate will drop rapidly when you stop exercising.) Adjust the intensity of your exercise until your heart rate is at the proper level.



WARM-UP AND COOL-DOWN

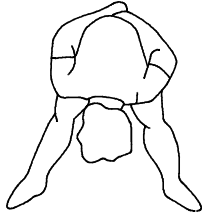
Warm-up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength-training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place.

Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

SUGGESTED STRETCHING EXERCISES

Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs. DO NOT BOUNCE! When the pull on the back of the legs lessens, try a lower position gradually.



Bent Torso Pulls

While sitting on the floor, have legs apart one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds. **DO NOT BOUNCE!** Do this stretch 10 times. Repeat the stretch with the left leg.



Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, gently pull the upper body towards the right leg. Let the head hang down. **DO NOT BOUNCE!** Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.



Remember always to check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength-training session.

PARTS LIST

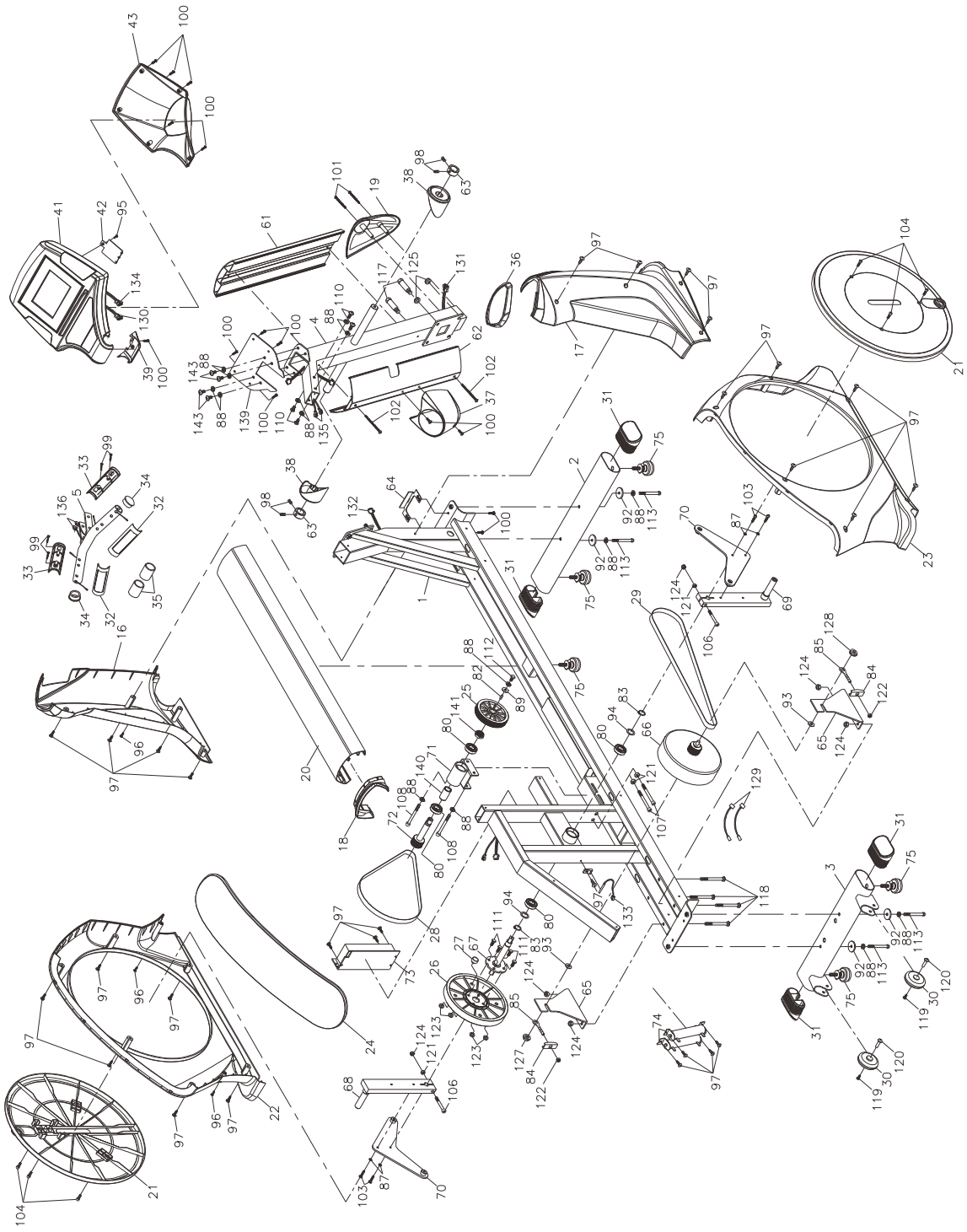
NO.	Item Name	Q'ty
1	Main Frame	1
2	Front Stabilizer	1
3	Rear Stabilizer	1
4	Upright Post	1
5	Stationary Handlebar	1
6	Left Upper Handlebar	1
7	Right Upper Handlebar	1
8	Left Pivoting Arm	1
9	Right Pivoting Arm	1
10	Left Pedal Support Arm	1
11	Right Pedal Support Arm	1
12	Left Pedal Arm	1
13	Right Pedal Arm	1
14	Pedal Suspension Tube	2
15	Pedal Arm Connector	2
16	Front Left-Side Cover	1
17	Front Right-Side Cover	1
18	Base Frame Rear Cap	1
19	Front Decoration Cover	1
20	Main Frame Base Cover	1
21	Crank Cover	2
22	Rear Left-Side Cover	1
23	Rear Right-Side Cover	1
24	Rear Upper-Side Cover	1
25	Pulley (120)	1
26	Pulley (235)	1
27	Magnet	1
28	Belt (1016J8)	1
29	Belt (1270J8)	1
30	Transportation Wheels	2
31	End Cap	4
32	Pulse Sensor Top Housing	2
33	Pulse Sensor Bottom Housing	2
34	Stationary Handlebar Plug	2
35	Foam Grip Assembly	2
36	Upright Sleeve	1

37	Accessory Tray	1
38	Inner Rotator Cuff-Pivoting Arm	2
39	Console Lower Case	1
41	Console	1
42	Battery Door	1
43	Console Bracket	1
44	Foam Grip Assembly	2
45	Handheld Plug	2
46	Front Rotator Cuff-Pivoting Arm	2
47	Back Rotator Cuff-Pivoting Arm	2
48	Middle Rotator Cuff	2
49	Left-Rear Pivoting Arm Cover	2
50	Right-Rear Pivoting Arm Cover	2
51	Left-Middle Pivoting Arm Cover	2
52	Right-Middle Pivoting Arm Cover	2
53	Left-Rear Pedal Cover (outer)	1
54	Left-Rear Pedal Cover (inner)	1
55	Left-Rear Pedal Cover (middle)	1
56	Right-Rear Pedal Cover (outer)	1
57	Right-Rear Pedal Cover (inner)	1
58	Right-Rear Pedal Cover (middle)	1
59	Pedal	2
60	Non-Slip Pad	2
61	Front Aluminum Upright Cover	1
62	Back Aluminum Upright Cover	1
63	Upper Pivot Shaft Spacer	2
64	Adaptor Bracket	1
65	Mounting Plate	2
66	Generator	1
67	Crank Axle	1
68	Left Crank	1
69	Right Crank	1
70	Support Bracket	2
71	Bearing Stand	1
72	Drive Shaft	1
73	Controller	1
74	Resistor	1
75	Leveler	5

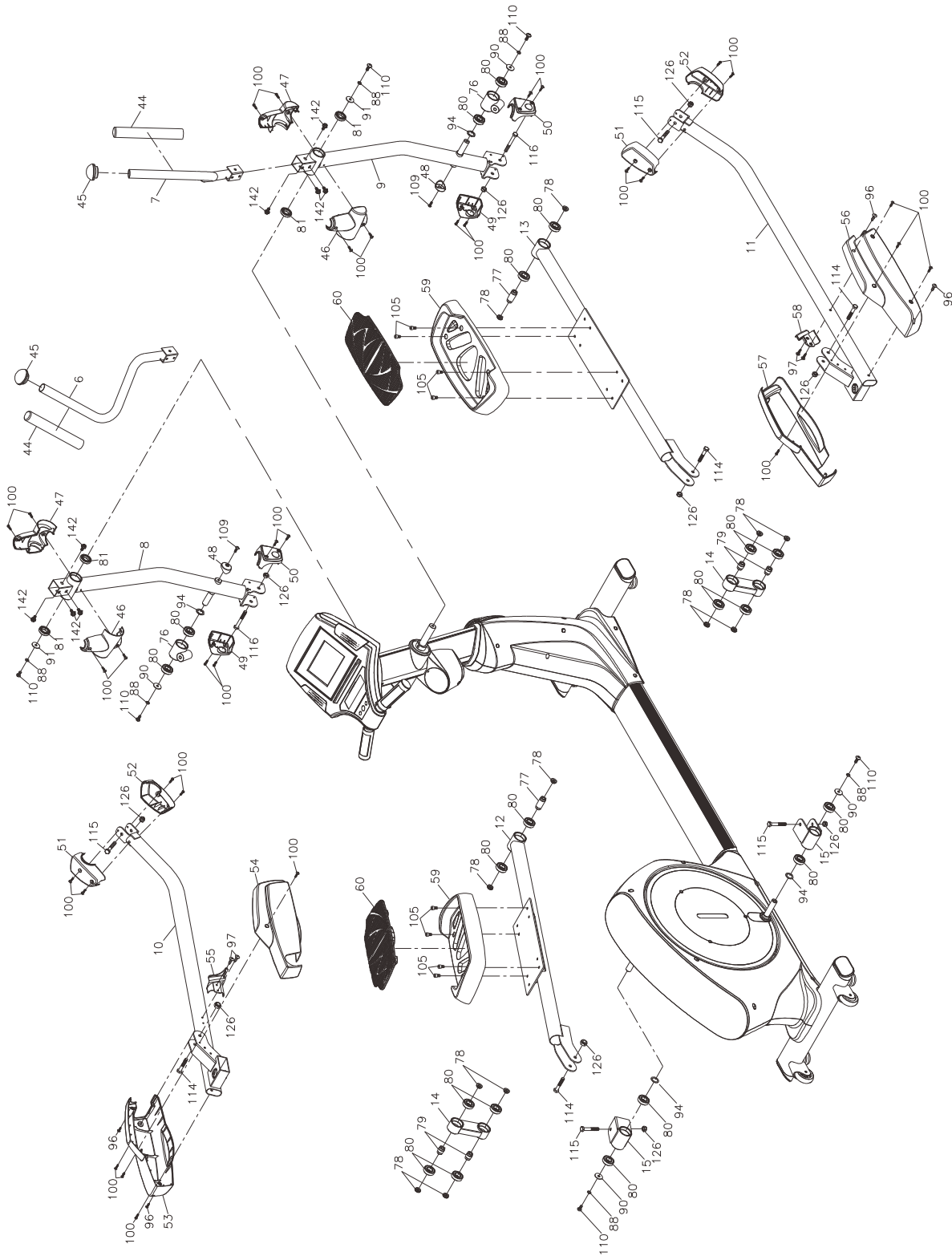
76	Pedal Suspension Stand	2
77	Shaft Spacer	2
78	Shaft Cap	12
79	Suspension Tube Spacer	4
80	Bearing (6004)	24
81	Bearing (6905)	4
82	Square Key (6×6×16mm)	1
83	C Ring	2
84	Tension Bracket	2
85	Eye Bolt	2
87	Lock Washer (M6)	4
88	Lock Washer (M8)	17
89	Washer (8×23×2.0t)	1
90	Washer (8×26×2.0t)	4
91	Washer (8×30×2.0t)	2
92	Washer (8×38×2.0t)	4
93	Washer (10×23×2.0t)	2
94	Washer (21×30×1.0t)	6
95	Screw (M3×10mm)	1
96	Screw (M4×20mm)	7
97	Screw (M5×18mm)	32
98	Bolt (M8×1.25×10mm)	4
99	Bolt (M3×25mm)	4
100	Bolt (M5×p0.8×15mm)	46
101	Bolt (M5×p0.8×50mm)	2
102	Bolt (M5×p0.8×75mm)	2
103	Bolt (M6×p1.0×20mm)	4
104	Bolt (M6×p1.0×20mm)	6
105	Bolt (M8×p1.25×10mm)	8
106	Bolt (M8×p1.25×65mm)	2
107	Bolt (M8×p1.25×70mm)	2
108	Bolt (M8×p1.25×75mm)	2
109	Bolt (M6×p1.0×15mm)	2
110	Bolt (M8×p1.25×16mm)	15
111	Bolt (M8×p1.25×15mm)	4
112	Bolt (M8×p1.25×15mm)	1
113	Bolt (M8×p1.25×65mm)	4
114	Bolt (M10×p1.5×60mm)	4

115	Bolt (M10×p1.5×70mm)	4
116	Bolt (M10×p1.5×85mm)	2
117	Bolt (M10×p1.5×50mm)	2
118	Bolt (M8×p1.25×75mm)	4
119	Bolt (M6×p1.0×12mm)	2
120	Bolt (L=35mm)	2
121	Nut (M8×p1.25)	4
122	Nylon Nut (M6×p1.0)	2
123	Nylon Nut (M8×p1.25)	4
124	Nylon Nut (M8×p1.25)	6
125	Nylon Nut (M10×p1.5)	2
126	Nylon Nut (M10×p1.5)	10
127	Flange Nut (M10×p1.25)	1
128	Nut (M10×p1.25)	1
129	Generator Connection Wire	2
130	Upper Connection Wire	1
131	Middle Connection Wire	1
132	Lower Connection Wire	1
133	Sensor Wire & Stand	1
134	Upper Pulse Sensor Wire	1
135	Middle Pulse Sensor Wire	1
136	Lower Pulse Sensor Wire	2
139	Console Fixed Bracket	1
140	Shaft Sleeve	1
141	Nylon Nut (M20xp1.0)	1
142	Bolt (M8×p1.25×16mm)	8
143	Bolt (M8×p1.25×12mm)	4

PRODUCT PARTS DRAWING (A)



PRODUCT PARTS DRAWING (B)



TERMS AND CONDITIONS OF WARRANTY, WARRANTY CLAIMS

General Conditions of Warranty and Definition of Terms

All Warranty Conditions stated hereunder determine Warranty Coverage and Warranty Claim Procedure. Conditions of Warranty and Warranty Claims are governed by Act No. 40/1964 Coll. Civil Code, Act No. 513/1991 Coll., Commercial Code, and Act No. 634/1992 Coll., Consumer Protection Act, as amended, also in cases that are not specified by these Warranty rules.

The seller is SEVEN SPORT s.r.o. with its registered office in Borivojova Street 35/878, Prague 13000, Company Registration Number: 26847264, registered in the Trade Register at Regional Court in Prague, Section C, Insert No. 116888.

According to valid legal regulations it depends whether the Buyer is the End Customer or not.

“The Buyer who is the End Customer” or simply the “End Customer” is the legal entity that does not conclude and execute the Contract in order to run or promote his own trade or business activities.

“The Buyer who is not the End Customer” is a Businessman that buys Goods or uses services for the purpose of using the Goods or services for his own business activities. The Buyer conforms to the General Purchase Agreement and business conditions to the extent specified in the Commercial Code.

These Conditions of Warranty and Warranty Claims are an integral part of every Purchase Agreement made between the Seller and the Buyer. All Warranty Conditions are valid and binding, unless otherwise specified in the Purchase Agreement, in the Amendment to this Contract or in another written agreement.

Warranty Conditions

Warranty Period

The Seller provides the Buyer a 24 months Warranty for Goods Quality, unless otherwise specified in the Certificate of Warranty, Invoice, Bill of Delivery or other documents related to the Goods. The legal warranty period provided to the Consumer is not affected.

By the Warranty for Goods Quality, the Seller guarantees that the delivered Goods shall be, for a certain period of time, suitable for regular or contracted use, and that the Goods shall maintain its regular or contracted features.

The Warranty does not cover defects resulting from:

User's fault, i.e. product damage caused by unqualified repair work, improper assembly, insufficient insertion of seat post into frame, insufficient tightening of pedals and cranks

Improper maintenance

Mechanical damages

Regular use (e.g. wearing out of rubber and plastic parts, joints etc.)

Unavoidable event, natural disaster

Adjustments made by unqualified person

Improper maintenance, improper placement, damages caused by low or high temperature, water, inappropriate pressure, shocks, intentional changes in design or construction etc.

Warranty Claim Procedure

The Buyer is obliged to check the Goods delivered by the Seller immediately after taking the responsibility for the Goods and its damages, i.e. immediately after its delivery. The Buyer must check the Goods so that he discovers all the defects that can be discovered by such check.

When making a Warranty Claim the Buyer is obliged, on request of the Seller, to prove the purchase and validity of the claim by the Invoice or Bill of Delivery that includes the product's serial number, or eventually by the documents without the serial number. If the Buyer does not prove the validity of the Warranty Claim by these documents, the Seller has the right to reject the Warranty Claim.

